NOTICE

This manual, or a copy of it, must be kept with the machine at all times.
Remove plastic wrapping and loose parts for the concrete mixer that you are assembling.
Lay parts out so that you can identify that you have everything you need.
Remove the U-bolts provided that is mounted into the springs.

Place the axle onto the top side of the springs and return U-bolts back into their original holes. Make sure that the tabs on the axle are pointing straight out or toward the bottom of the machine when setting correctly as shown in picture above.

Measure the distance from the spring to the tab on each side to make sure that the axle is centered up.

Tighten the bolts so that everything is secure before moving on to the next step.

Remove lug nuts from axel hubs and place wheel onto them with the valve stems facing toward you. Place the lug nuts back onto the wheel studs and tight them down securely.
Remove the bolt and pin in the towing tongue and slide it into the insert socket on the frame of the mixer.

Place the pin in the 2nd hole and on the tongue and secure with the hair pin provided. This will keep it from falling down while you place the bolt into the 1st hole on the tongue as shown in the picture above.

Tighten the bolt so that everything is secure before moving on to next step.
Cut the band that goes around the pallet and the top of the engine compartment.

The pallet will stay on the machine as you lean it over because it is secured by 2 bolts.
Remove the 2 bolts in the bottom of the pallet that goes into the frame on the Mixer. Pallet will get insecure once nuts are removed from bolts so keep a hold of the pallet. You may have to drive bolts out if the pallet doesn't come off easily.
At the back of the machine remove the Jeep hooks from the engine cover and raise open. You will need to remove the tape and manuals from the engine.

Also with the cover open place the reflectors onto the outside of the cover. There are 2 holes on each side, one is for the dowel pin on the reflector and the other is for the bolt. Tighten the bolts so that everything is secure.
Remove the oil dip stick and fill with 10w30 engine oil. The oil will be at the threads when it is completely full. Replace dip stick and remove the yellow (No Oil) tag on the engine.

When done lower cover back down and reattach jeep hooks onto cover to secure.

Also check safety chains and adjust to fit your needs.