



OPERATIONS-PARTS MANUAL



MP305

Mechanical Pro (MP) Series Riding Trowel

NOTICE

This manual, or a copy of it, must be kept with the machine at all times. There is a manual storage container located on the machine for your convenience.

Riding Trowel

OPERATIONS-PARTS

MANUAL

This manual covers the MP305 Manual Steering Riding Trowels listed below:

<u>Part No.</u>	<u>Description</u>
040378	RIDER, MP305-24HO
040451	RIDER, MP305-27KA
043201	RIDER, MP305-27KO
051982	RIDER, MP305-GX690

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Allen® Products are covered under one or more of the following patent numbers:

U.S. Design Patents: 344,736; 400,542; 400,544; 402,998; 402,999; 403,332; 404,041; 404,042; 410,931; 413,127; 416,564; 465,897; 466,909; 474,2

U.S. Utility Patents: 5,108,220; 5,238,323; 5,328,295; 5,352,063; 5,405,216; 5,476,342; 5,480,257; 5,480,258; 5,533,831; 5,562,361; 5,567,075; 5,613,801; 5,658,089; 5,685,667; 5,803,658; 5,816,739; 5,816,740; 5,890,833; 5,934,823; 5,967,696; 5,988,938; 5,988,939; 6,019,433; 6,019,545; 6,048,130; 6,053,660; 6,089,786; 6,106,193; 6,857,815; 5,288,166; 6,582,153 B1, 7,108,449; 7,114,876; 7,316,523; 7,690,864 B2

Canadian Patents: 2,039,893.

With other Patents Pending.

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Limited Warranty

LIMITED WARRANTY and LIMITATION OF LIABILITY

Allen Engineering Corporation ("Allen") warrants its products to be free of defects in material or workmanship for the following periods:

- A. New Machines and Parts One Year**
- B. New Gear Boxes Two Years**

The above listed warranty periods are effective for Allen Machines with a first day of use by End User on April 1, 2007 or later.

Warranty period begins on first day of use by End User. This first day of use is established by the date of a completed Allen Warranty Card or a Bill of Sale to the End User. All warranty is based on the following limited warranty terms and conditions, including the disclaimer of implied warranties and consequential damages.

1. Allen's obligation and liability under this warranty is limited to repairing or replacing parts if, after Allen's inspection, there is determined to be a defect in material or workmanship. Allen reserves the choice to repair or replace.
2. If Allen chooses to replace the part, it will be at no cost to the customer and will be made available to the Allen Distributor, Dealer, or Rental Center from whom the End User purchased the product.
3. Replacement or repair parts, installed in the product, are warranted only for the remainder of warranty period of the product as though they were the original parts.
4. Allen does not warranty engines. Engine warranty claims should be made directly to an authorized factory service center for the particular engine manufacturer.
5. Allen's warranty does not cover the normal maintenance of products or its components (such as engine tune-ups and oil & filter changes). The warranty also does not cover normal wear and tear items (such as belts and consumables).
6. Allen's warranty will be void if it is determined that the defect resulted from operator abuse, failure to perform normal maintenance on the product, modification to product, alterations or repairs made to the product without the written approval of Allen. Allen specifically excludes from warranty any damage to any trowels resulting from an impact to the rotors.
7. Impact damage is not covered under the Allen Gear Box warranty.
8. Allen will pay shop labor on warranty items at the Allen Shop Labor Rate in existence on the date of the warranty claim. An Allen Labor Chart will determine the time allowed to complete a repair and will govern the shop labor hours that will be allowed.
9. Allen will pay freight on warranty replacement parts at worldwide standard ground rates. No warranty replacement parts will be shipped air freight at the expense of Allen. Allen only pays outbound freight charges when sending warranty replacement parts to the customer via ground service. Allen does not pay any inbound freight. However, if Allen determines this to be a warranted item, only then will Allen reimburse the customer for inbound freight at standard ground rates.
10. ALLEN ENGINEERING CORPORATION'S WARRANTY POLICY WILL NOT COVER THE FOLLOWING: TAXES; SHOP SUPPLIES; ENVIRONMENTAL SURCHARGES; AIR FREIGHT; TRAVEL TIME; LOSS OF TIME; INCONVENIENCE; LOSS OF RENTAL REVENUE; RENTAL COSTS OF EQUIPMENT USED TO REPLACE THE PRODUCT BEING REPAIRED; LOSS OF USE OF THE PRODUCT; COMMERCIAL LOSS; OR ANY OTHER CHARGES WHATSOEVER OR ANY LIABILITIES FOR DIRECT, INCIDENTAL, OR CONSEQUENTIAL DAMAGE OR DELAY.
11. ALLEN ENGINEERING CORPORATION MAKES NO OTHER WARRANTY, EXPRESSED OR IMPLIED. THIS LIMITED WARRANTY IS IN LIEU OF THE WARRANTY OF MERCHANTABILITY AND FITNESS. THERE ARE NO OTHER WARRANTIES THAT EXTEND BEYOND THE DESCRIPTION ON THIS DOCUMENT.
12. No Allen employee or representative is authorized to change this warranty in any way or grant any other warranty unless such change is made in writing and signed by an officer of Allen Engineering Corporation.

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Information Contained in this Manual



This manual provides information and procedures to safely operate and maintain the Allen Machine.

For your own safety and protection from personal injury, carefully read, understand, and observe the safety instructions described in this manual. Keep this manual or a copy of it with the machine at all times.

Always operate this machine in accordance with the instructions described in this manual. A well maintained piece of equipment will provide many years of trouble free operation.

This manual is divided into the following sections:

**SECTION 1
SAFETY**

**SECTION 2
OPERATIONS**

**SECTION 3
SERVICE**

**SECTION 4
PARTS**

Complete any warranty requirements as specified by the engine manufacturer in their instructions found inside the manual box located on the back of the riding trowel operator's seat.

Your engine and clutch is not manufactured by Allen Engineering Corporation, Inc, and therefore is not covered under Allen Engineering Corporation, Inc warranty.

Your engine manufacturer should be contacted if you wish to purchase a parts manual or a repair manual for your engine.

Refer to enclosed owners engine manual for complete O&M instructions. See your battery manufacturer for battery warranty.

Dealer Information

Your Dealer has Allen Engineering Corporation trained mechanics and original Allen replacement parts. Always contact the Allen Dealer who sold you this machine for Allen Certified repairs and replacement parts.

Place Allen Dealer information below for future reference.

Dealer Name: _____

Phone #: (____) - ____ - _____

Address: _____

City: _____ State: _____ Zip: _____

Salesman: _____ Mobile Phone _____

Additional Comments: _____

Ordering Parts

Section 4.0 contains illustrated parts lists for help in ordering replacement parts for your machine. Follow the instructions below when ordering parts to insure prompt and accurate delivery:

1. All orders for service parts - include the serial number for the machine. Shipment will be delayed if this information is not available.
2. Include correct description and part number from the "PARTS" section of this manual.
3. Specify exact shipping instructions, including the preferred routing and complete destination address.
4. **DO NOT** return parts to AEC without receiving written authorization from AEC. All authorized returns must be shipped pre-paid.
5. When placing an order, please contact the AEC dealer nearest you.



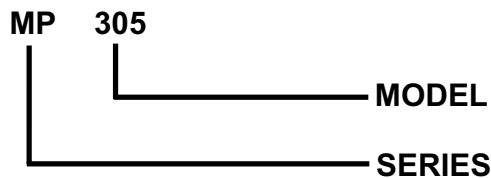
All information, specifications, and illustrations in this manual are subject to change without notice and are based on the latest information at the time of publication.

Model Number - Serial Number Codes

Manufacturer's Codes:

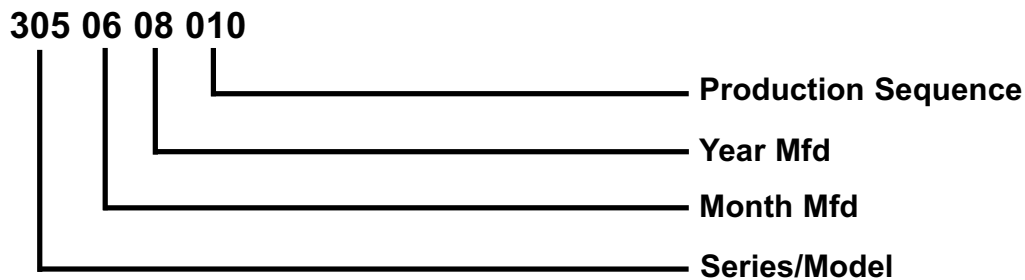
When ordering parts or requesting service information, you will always be asked to specify the model and serial numbers of the machine. The legends below specifically defines each significant character or group of characters of the Model Number and Serial Number codes.

Model Number



Serial Number

The serial number found on the identification plate is a ten digit format. The model number identifies your machine and will ensure that you receive the correct replacement parts.



Unit Identification

Unit Identification Plate Location:

An identification plate listing the model number and the serial number is attached to each unit and is located on the rear lower left side of mainframe. Refer to Figure 1 for serial number and model number location. This plate should not be removed at any time.

Please record the information found on this plate below so it will be available should the identification plate become lost or damaged. When ordering parts or requesting service information, you will always be asked to specify the model and serial numbers of the machine.

FILL IN FOR FUTURE REFERENCE

Model Number:	_____
Serial Number:	_____
Date Purchased:	_____
Purchased From:	_____

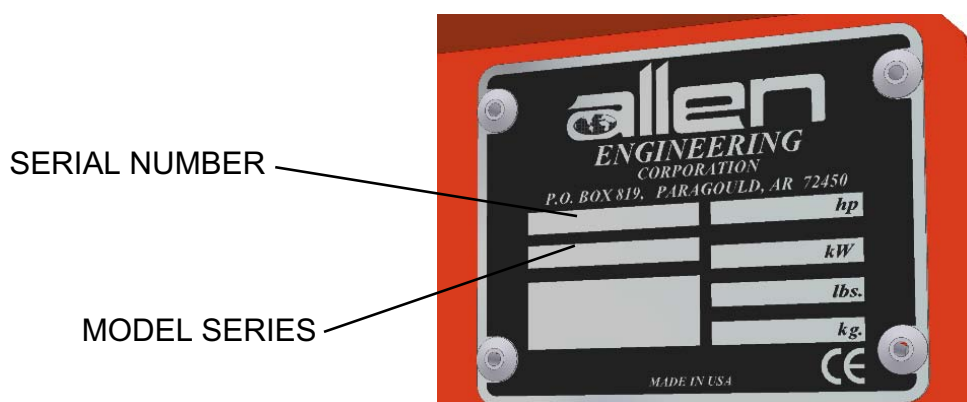


Figure 1
Serial Number Location

Technical Specifications

Measurements in this manual are in U.S. units and their customary metric units (i.e., metric units contained within brackets [8 mm]). The machine RIGHT-HAND and LEFT-HAND sides are determined by sitting on machine (SOM) facing in the direction the machine will travel when going forward.

Machine Features:

- Dimensions - NOL (L x W x H) inch [mm]100x50x54
(guard rings/top of seat)[2540x1270x1372]
- Operating Weight lb [kg]
 - Honda807 [366]
 - Kawasaki882 [400]
 - Kohler825 [374]
- Panning Path Width inch [mm]95 [2413]
- Two Rotors (Diameter) inch [mm]46 [1168]
- Rotor Speed (RPM)110 - 135
- Finish Blade (10) inch [mm]6 x 18 [15x45]
- Gearbox (2)Standard Duty (STD)
- Detachable Guard RingsStandard
- Fixed Seat FrameStandard
- Powered Retardant Spray SystemStandard
- Spray System Capacity gal [L]6 [23]
- Steering SystemDual Levers
- Gearbox RotationStandard
- Battery12 Volt
- Safety Shutdown SwitchFoot Pedal Controlled
- Fuel Capacity gal [L]6 [23]

Technical Specifications, continued

- Run Time (Approximate) hr2.5
- Transmission TypeCentrifugal Clutch
- Drive Belt TypeKevlar Cogged Vee
- Hour Meter TypeDigital Read-out

CE MARKING Compliance:

AEC hereby declares under our sole responsibility that the machine identified within this manual complies with the provisions in accordance with Machinery Directive 98/37/EC. AEC has applied the following normative documents:

- 2000/14/EC; Noise Emission Of Outdoor Equipment Directive
- EN 294:1992; Safety Of Machinery-Safety Distance Of Danger Zones
- EN 574:1996; Safety Of Machinery-Two-hand Control Devices



Engine Specifications

Honda Engine Information

- ModelGX-690 UTDW
- Rated Power hp [kW] @ 3,600 RPM22.3 [16.6]
- Displacement in³ [cm³]42 [688]
- Dimensions (L x W x H) inch [mm]15.9x16.1x17.2 [405x410x438]
- Fuel (Type)Regular unleaded gasoline
- Weight (Dry) lb [kg]98 [44.4]

Honda Engine Information

- ModelGX-670 UTDW
- Rated Power hp [kW] @ 3,600 RPM20.5 [15.3]
- Displacement in³ [cm³]40.9 [670]
- Dimensions (L x W x H) inch [mm]16.2x18.5x18 [412x471x457]
- Fuel (Type)Regular unleaded gasoline
- Weight (Dry) lb [kg]95 [43]

Kohler Engine Information

- ModelCH27 7400012
- Rated Power hp [kW] @ 3,600 RPM27 [20.1]
- Displacement in³ [cm³]44 [725]
- Dimensions (L x W x H) inch [mm]13.8x17.7x19 [350x449x482]
- Fuel (Type)Regular unleaded gasoline
- Weight (Dry) lb [kg]94 [42]

Kawasaki Engine Information

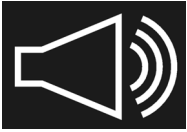
- ModelFD-750D-CS02
- Rated Power hp [kW] @ 3,600 RPM27 [20.1]
- Displacement in³ [cm³]45.5 [745]
- Dimensions (L x W x H) inch [mm]20.5x17.9x22.8 [520x458x580]
- Fuel (Type)Regular unleaded gasoline
- Weight (Dry) lb [kg]128 [55.4]

Machine Dimensional Specifications

All information, specifications, and illustrations on this page in this manual are subject to change without notice and are based on the latest information at the time of publication.



Sound And Vibration Data



Sound Pressure Level Information:

Sound pressure is "A" weighted . Measured at the operators ear position while the ride-on trowel is operating at full throttle on concrete in a manner most often experienced in "normal " circumstances. Sound pressure may vary depending upon the condition of the concrete. Hearing protection is always recommended.



Vibration Level Information:

The vibration level indicated is the maximum RMS (Root Mean Square) velocity value obtained at the handle grip while operating the ride-on trowel on curing concrete in a manner most often experienced in "normal " circumstances. Values were obtained from all three axes of motion. The values shown represent the maximum RMS value from these measurements.

Summary Data Of Sound And Vibration Testing for CE Marking							
Test Machine	Engine Type	Distant Sound Press	Operator Ear SPL	Sound Power Level	Seat Vibration Overall	Foot Vibration Overall	Hand Vibration Maximum
1200-2-NOL	Honda	dB (A) 101	dB (A) 97	dB (A) 117	m/sec ² TBD	m/sec ² TBD	m/sec ² TBD
This information was acquired from extensive sound and vibration analysis tests conducted at Allen Engineering Corporation test facilities.							

Section 1

SAFETY

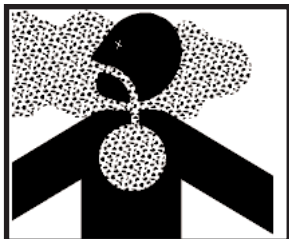
Section 1 SAFETY

State Regulations



CALIFORNIA PROPOSITION 65 WARNING

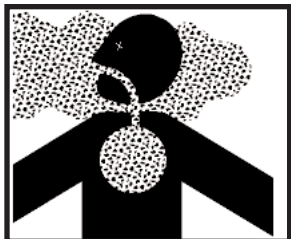
Gasoline engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects and other reproductive harm.



WARNING

SILICOSIS WARNING

Grinding/cutting/drilling of masonry, concrete, metal and other materials with silica in their composition may give off dust or mists containing crystalline silica. Silica is a basic component of sand, quartz, brick clay, granite and numerous other minerals and rocks. Repeated and/or substantial inhalation of airborne crystalline silica can cause serious or fatal respiratory diseases, including silicosis. In addition, California and some other authorities have listed respirable crystalline silica as a substance known to cause cancer. When cutting such materials, always follow the respiratory precautions mentioned above.



WARNING

RESPIRATORY HAZARDS

Grinding/cutting/drilling of masonry, concrete, metal and other materials can generate dust, mists and fumes containing chemicals known to cause serious or fatal injury or illness, such as respiratory disease, cancer, birth defects or other reproductive harm. If you are unfamiliar with the risks associated with the particular process and/or material being cut or the composition of the tool being used, review the material safety data sheet and/or consult your employer, the material manufacturer/supplier, governmental agencies such as OSHA and NIOSH and other sources on hazardous materials. California and some other authorities, for instance, have published lists of substances known to cause cancer, reproductive toxicity, or other harmful effects.

Control dust, mist and fumes at the source where possible. In this regard use good work practices and follow the recommendations of the manufacturers or suppliers, OSHA/NIOSH, and occupational and trade associations. Water should be used for dust suppression when wet cutting is feasible. When the hazards from inhalation of dust, mists and fumes cannot be eliminated, the operator and any bystanders should always wear a respirator approved by NIOSH/MSHA for the materials being used.

1.1 **General Safety Precautions**

1.1.1 Safety-Alert Signs

This manual contains Safety-Alert Signs, as defined below, which must be followed to reduce the possibility of improper service damage to the equipment or personal injury. Read and follow all Safety-Alert Signs included in this manual.



NOTE defines an operating procedure, condition, etc. which is essential to highlight that contains useful or important information.

EMERGENCY

EMERGENCY is used for the identification of safety equipment, first aid, or emergency egress locations.

NOTICE

NOTICE used to convey safety information on labels and signs.



CAUTION is indicative of a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.



Potentially hazardous situations that could result in death or serious injury are indicated by the word WARNING.



DANGER indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.

1.2 Spark Arrestor Notice

Section 1 SAFETY

1.2.1 Laws Pertaining to Spark Arrestors

Some states require that in certain locations arrestors be used on internal combustion engines. A spark arrester is a device designed to prevent the discharge of spark or flames from the engine exhaust. It is often required when operating equipment on forested land to prevent the risk of fires. Consult the engine distributor or local authorities and make sure that you comply with regulations regarding spark arrestors.

1.3

Operating Safety

1.3.1 Operating Safety



Familiarity and proper training are required for the safe operation of this equipment! Equipment operated improperly or by untrained personnel can be dangerous! Read the operating instructions contained in both this manual and the engine manual and familiarize yourself with the location and proper use of all controls.

1.3.2 **NEVER** operate this machine in applications for which it is not intended.

1.3.3 **NEVER** allow anyone to operate this equipment without proper training. People operating this equipment must be familiar with the risks and hazards associated with it.

1.3.4 **NEVER** touch the engine or muffler while the engine is on or immediately after it has been turned off. These areas get hot and may cause burns.

1.3.5 **NEVER** use accessories or attachments that are not recommended by AEC. Damage to equipment and injury to the user may result.

1.3.6 **NEVER** operate the machine with the beltguard missing. Exposed drive belt and pulleys create potentially dangerous hazards that can cause serious injuries.

1.3.7 **NEVER** leave machine running unattended.

1.3.8 **DO NOT** run the machine indoors or in an enclosed area such as a deep trench unless adequate ventilation, through such items as exhaust fans or hoses, is provided. Exhaust gas from the engine contains poisonous carbon monoxide gas; exposure to carbon monoxide can cause loss of consciousness and may lead to death.

1.3.9 **ALWAYS** remain aware of moving parts and keep hands, feet, and loose clothing away from the moving parts of the equipment.

1.3.10 **ALWAYS** keep hands, feet, and loose clothing away from moving parts of the machine.

1.3.11 **ALWAYS** read, understand, and follow procedures in the Operator's Manual before attempting to operate the equipment.

1.3.12 **ALWAYS** be sure operator is familiar with proper safety precautions and operation techniques before using machine.

1.3, continued Operating Safety

Section 1 SAFETY

- 1.3.13 **ALWAYS** close fuel valve on engines equipped with one when machine is not being operated.
- 1.3.14 **ALWAYS** store the equipment properly when it is not being used. Equipment should be stored in a clean, dry location out of the reach of children.
- 1.3.15 **ALWAYS** operate the machine with all safety devices and guards in place and in working order.

1.4.1 Engine Safety



Internal combustion engines present special hazards during operation and fueling. Read and follow the warning instructions in the engine owner's manual and the safety guidelines below. Failure to follow the warnings and safety guidelines could result in severe injury or death.

- 1.4.2 **DO NOT** run the machine indoors or in an enclosed area such as a deep trench unless adequate ventilation, through such items as exhaust fans or hoses, is provided. Exhaust gas from the engine contains poisonous carbon monoxide gas; exposure to carbon monoxide can cause loss of consciousness and may lead to death.
- 1.4.3 **DO NOT** smoke while operating the machine.
- 1.4.4 **DO NOT** smoke when refueling the engine.
- 1.4.5 **DO NOT** refuel a hot or running engine.
- 1.4.6 **DO NOT** refuel the engine near an open flame.
- 1.4.7 **DO NOT** spill fuel when refueling the engine.
- 1.4.8 **DO NOT** run the engine near open flames.
- 1.4.9 **ALWAYS** refill the fuel tank in a well-ventilated area.
- 1.4.10 **ALWAYS** replace the fuel tank cap after refueling.
- 1.4.11 **ALWAYS** keep the area around the muffler free of debris such as leaves, paper, cartons, etc. A hot muffler could ignite the debris and start a fire.

1.5.1 Service Safety



Poorly maintained equipment can become a safety hazard! In order for the equipment to operate safely and properly over a long period of time, periodic maintenance and occasional repairs are necessary.

- 1.5.2 **DO NOT** attempt to clean or service the machine while it is running. Rotating parts can cause severe injury.
- 1.5.3 **DO NOT** crank a flooded engine with the spark plug removed on gasoline-powered engines. Fuel trapped in the cylinder will squirt out the spark plug opening.
- 1.5.4 **DO NOT** test for spark on gasoline-powered engines if the engine is flooded or the smell of gasoline is present. A stray spark could ignite the fumes.
- 1.5.6 **DO NOT** use gasoline or other types of fuels or flammable solvents to clean parts, especially in enclosed areas. Fumes from fuels and solvents can become explosive.
- 1.5.7 **ALWAYS** turn engine off and remove key from machine before performing maintenance or making repairs.
- 1.5.8 **ALWAYS** handle blades carefully. The blades can develop sharp edges which can cause serious cuts.
- 1.5.9 **ALWAYS** keep the area around the muffler free of debris such as leaves, paper, cartons, etc. A hot muffler could ignite the debris and start a fire.
- 1.5.10 **ALWAYS** replace worn or damaged components with spare parts designed and recommended by AEC Corporation.
- 1.5.11 **ALWAYS** disconnect the spark plug on machines equipped with gasoline engines, before servicing, to avoid accidental start-up.
- 1.5.12 **ALWAYS** switch off the power supply at the battery disconnect before adjusting or maintaining the electrical equipment.
- 1.5.13 **ALWAYS** keep the machine clean and labels legible. Replace all missing and hard-to-read labels. Labels provide important operating instructions and warn of dangers and hazards.

Section 1 SAFETY

1.6 Safety and Operation Labels

The safety and operation labels shown in this section are placed in important areas on the machine to draw attention to potential safety hazards and service information. Should any of these labels become unreadable or damaged, replacement labels can be ordered from your distributor.

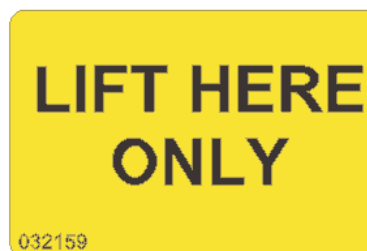
CAUTION

This is a multi-purpose label that requires the operator to have maximum eye, hearing, hand, and feet protection. Also, it highly recommends that the operator reads the manual.



WARNING

This label identifies the lift locations on the machine. No other locations or features on the machine are to be used as lifting points. This will cause damage to the machine.



NOTE

This label identifies the tank used for retardant spray agents (i.e., water-based retardants) only on the machine. **NO OTHER** non-retardant chemicals nor fuel is to be in this tank.



CAUTION

For gasoline-fueled machines, this label identifies the tank used for **GASOLINE** fuel only in the machine. **NO OTHER** type of fuel is to be used in this tank.



1.6, continued Safety and Operation Labels

Section 1 SAFETY



NOTE

This label is a maintenance reminder to grease the thrust bearing daily. This will ensure that the life span of the bearings will be maintained at their optimal performance level.

**GREASE THRUST
BEARING DAILY**

039778



CAUTION

This label cautions against allowing cleaning agents, surface treatments, or other foreign substances to contaminate drive components.

The drive components could be damaged from the contaminants and cause the drive system to fail.



CAUTION

DO NOT ALLOW CLEANING AGENTS,
SURFACE TREATMENTS, OR FOREIGN
SUBSTANCES TO CONTAMINATE
DRIVE COMPONENTS

DRIVE COMPONENTS COULD BE DAMAGED
AND CAUSE THE DRIVE SYSTEM TO FAIL

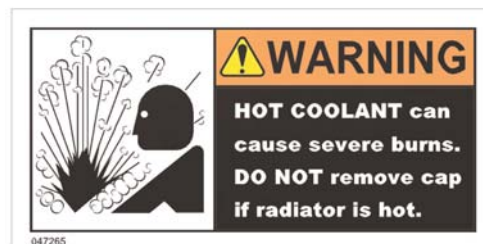
047878

Section 1 SAFETY

1.6, continued Safety and Operation Labels

WARNING

This label warns the operator of the potential hazard of severe burns from hot coolant if radiator is still hot and the radiator cap is removed before the coolant has had sufficient time to cool down.



NOTE

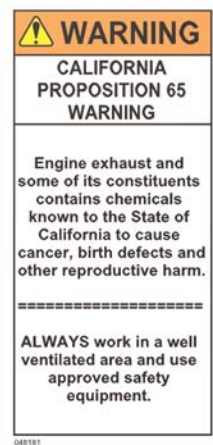
This label identifies the location of the fuse box that contains the associated fuses that make up the internal electrical circuit of various components in the wiring system.

**FUSE BOX
INSIDE**

039776

WARNING

This label warns of the risk hazards associated with engine exhaust fumes causing health issues as identified by the State of California.



Section 2 ***OPERATIONS***

SECTION 2

OPERATIONS



This machine is built with user safety in mind. However, it can present hazards if improperly operated and serviced. Follow operating instructions carefully.

If you have any questions about operating or servicing this equipment, please contact your Allen Engineering Dealer or AEC Customer Service at 800-643-0095 or 870-236-7751.

2.1.1 Description

The **MP305** riding trowel is a modern high production machine. Finishing rates will vary depending on the operators skill and job conditions. This riding trowel has eight finishing blades.

The standard duty gearboxes are designed to provide exceptional performance with low maintenance and trouble free use under some of the worst conditions.

All Allen Engineering **MP305** are equipped with a safety shutdown switch and a low oil warning light for added job safety and engine protection.

Operating time between fuel refills is approximately 2-1/2 to 3 hours with a rotor speeds of 110 to 135 RPM.

The **MP305 Riders** are the most technically advanced riding trowels on the market today. With proper maintenance and use, your riding trowel will provide you with exceptional service and dependability.

2.2

Start Up Procedures

2.9.1 Before Starting Procedures

Before starting the riding trowel check for the following:

- 1) Oil level in engine.
- 2) Oil level in riding trowel gearboxes.
- 3) Fuel level in fuel tank.
- 4) Condition of riding trowel arms and blades.
- 5) Verify that daily maintenance of grease points have been performed.

2.9.2 Starting Procedures

Before starting riding trowel, refer to Figure 2.2.1 and Figure 2.2.2 for location and identification of operational and visual controls pertaining to the operation of the riding trowel.

- 1) Sit down correctly on the riding trowel seat. **DO NOT** attempt to start the riding trowel without an operator in the seat.
- 2) If engine is cold, pull out the choke lever located in the control zone (refer to Figure 2.2.1). Press down on throttle pedal (located by the operator's right foot) one to two times.



To much throttle during start-up will flood the engine.

- 3) Turn ignition switch key to the start-position, immediately release key when engine starts. If after two or three attempts the engine has not started push in choke. Attempt to start trowel again. Allow engine to warm up for 5 minutes before operating riding trowel.



Operating the starter for more than 5 seconds can damage the starter or engine. If engine fails to start release the switch and wait 15 seconds before operating starter again.

2.2, continued Start Up Procedures

SECTION 2 OPERATIONS

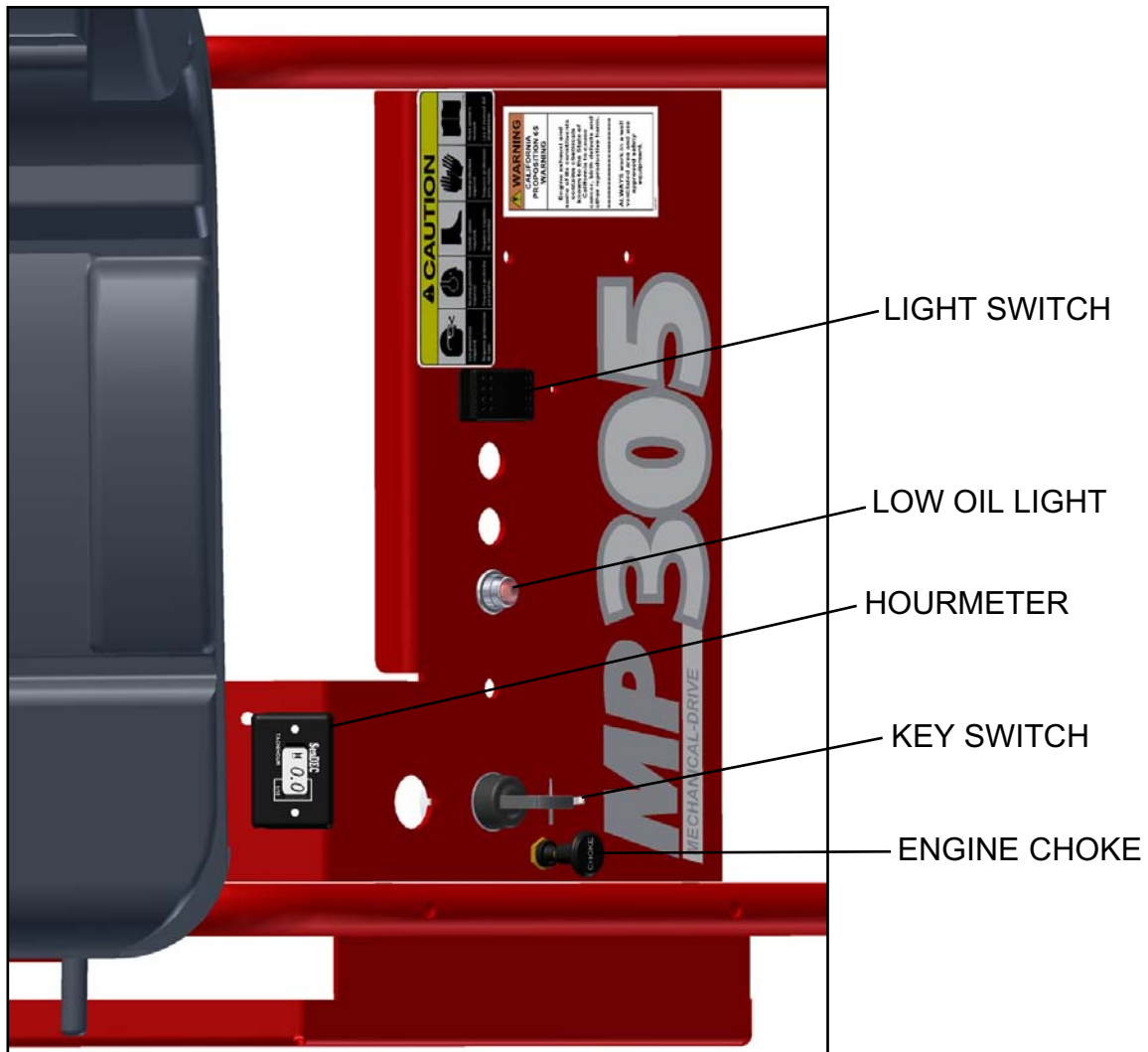


FIGURE 2.2.1
TOP VIEW OF CONTROLS

2.3 Operating Instructions

2.3.1 Operating The Riding Trowel

To utilize your Allen Engineering **MP305 Rider** to its fullest capacity the machine should be driven in the direction the operator is facing. This will finish the widest possible area while giving the operator an excellent view of the slab surface about to be troweled. When the machine reaches the end of the slab make a 180 degree turn and repeat the straight line of direction to the other end of the slab. To familiarize a new operator with the riding trowel the following steps should be taken.

! NOTE

*All items in this manual are described from the operator Sitting On Machine or **SOM** for short.*

1) Location of all Operating Controls

- [A] Right Pitch Control
- [B] Joystick (Forward & Reverse)
- [C] Joystick (Left & Right, Forward & Reverse)
- [D] Left Pitch Control
- [E] Right Foot - Throttle
- [F] Left Foot - Kill Switch
- [G] Seat Adjustment
- [H] Cup Holder

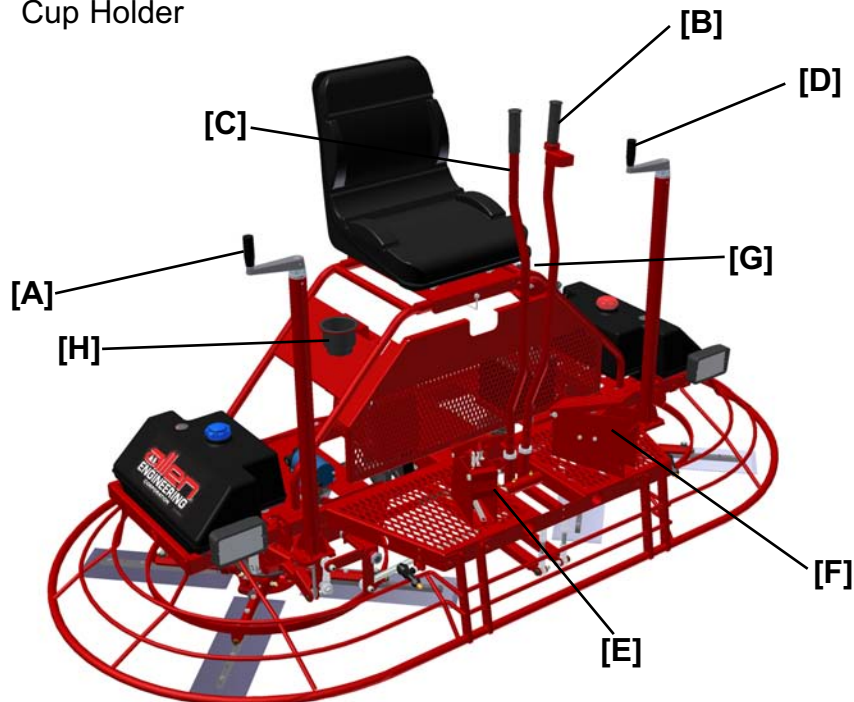


FIGURE 2.3.1
Operations Control Components

2.3, continued Operating Instructions

SECTION 2 OPERATIONS

- 2) With the operator in the seat, show him the functions of the joysticks **[B]** and **[C]** and how to start the machine. Refer to Figure 2.3.1.

A hard level concrete slab with water on the surface is an ideal place for an operator to practice with the machine. For practice pitch the blades up approximately 1/4 inch on the trailing edge. Start by making the machine hover in one spot and then practice driving the machine in a straight line and making 180 degree turns. Best control is achieved at full engine RPM.



After starting engine fully engage the throttle. This allows the engine to warm up quicker and also engages the centrifugal clutch. At this time the machine's rotors will begin turning.



DO NOT use excessive pressure on the joysticks. Excessive pressure does not increase the reaction time of the machine and can damage steering controls.

2.3.2 Stopping The Riding Trowel

To stop the trowel's movement, let go of the joysticks **[B]** and **[C]**. They will return to their neutral position. Also release pressure on the right foot pedal **[E]**.



If in need of an emergency stop, simply turning the key off or raising your left foot off the pedal will stop the engine from running.

2.3, continued Operating Instructions

2.3.3 Steering The Riding Trowel

A slight "feathering motion" forward and backward with the left hand joystick is required to move the machine in a straight path to the left or right while operating the right hand joystick. Refer to Figure 2.3.3..

Position	Action
1	Forward
2	Reverse
3	Rotate clockwise
4	Rotate counter clockwise
5	Left sideways
6	Right sideways

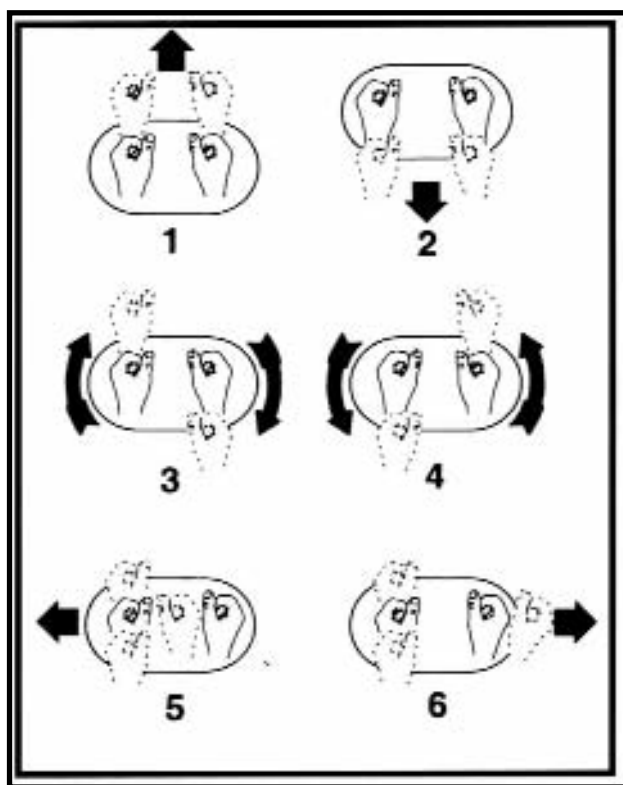


FIGURE 2.3.3
Steering Control Diagram

2.3, continued Operating Instructions

SECTION 2 OPERATIONS

2.3.4 Pitch Adjustment

Different pitch angles are needed as you work the different stages of the concrete. Refer to Figure 2.3.4 table below. When changing or setting pitch (angle of trowel blades), slow the machine down, set the desired degree of pitch on the left side of the machine and then adjust the right side to match.

To increase the pitch, turn the pitch control clockwise “a” use the pitch indicator “b” to adjust pitch equally on both right and left trowel blades.

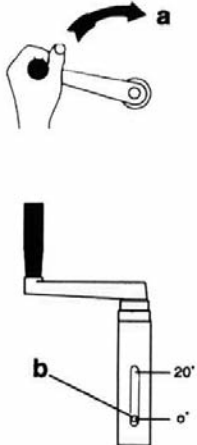
	Working Conditions of Concrete	Suggested Working Pitch
	① Wet surface working stage	Flat (No Pitch)
	② Wet plastic working stage	5° Slight Pitch
	③ Plastic working stage	10° Additional Pitch
	④ Semi-hard working stage	15° Additional Pitch
	⑤ Hard finishing stage (burnishing)	20° Maximum Pitch

FIGURE 2.3.4
Pitch Adjustment

SECTION 2 OPERATIONS

Notes

Section 3 ***SERVICE***

SECTION 3

SERVICE

3.1

Periodic Maintenance

3.1 Periodic Maintenance Schedule

The table below list basic trowel and engine maintenance. Refer to OEM engine manufacturer's Operation Manual for additional information on engine maintenance. A copy of the engine operator's manual was supplied with the machine when it was shipped. To service the engine pull the seat locking pin out and tilt seat back.

TABLE 3.1.1
CHECK LIST

ITEM	DAILY	EVERY 20 HRS	EVERY 50 HRS	EVERY 100 HRS	EVERY 300 HRS
Grease towel arms	✓				
Check oil level in gearbox	✓				
Check engine oil level	✓				
Check & tighten external hardware	✓				
Check drive belt for wear		✓			
Check valve clearance					✓
Change engine oil				✓	
Replace engine oil filter				✓	
Grease trowel gearbox					✓
Replace spark plug					✓

3.2 Trowel Gearbox Maintenance

Check Oil levels in the gearbox daily (every 8 hours) Add oil if oil level is below the check sight glass.

- 1) To add oil tilt gearbox to the side and remove the fill plug. Add oil through hole opening. Replace fill plug after proper level has been achieved. Fill so that there is oil 1/2 way in the sight glass. Use Allen Oil only.
- 2) Each Gearbox has a grease fitting on top cover that must be greased (2 SHOTS ONLY) every 300 operating hours. Use only Mobilith SHC 220 Extended pressure grease.

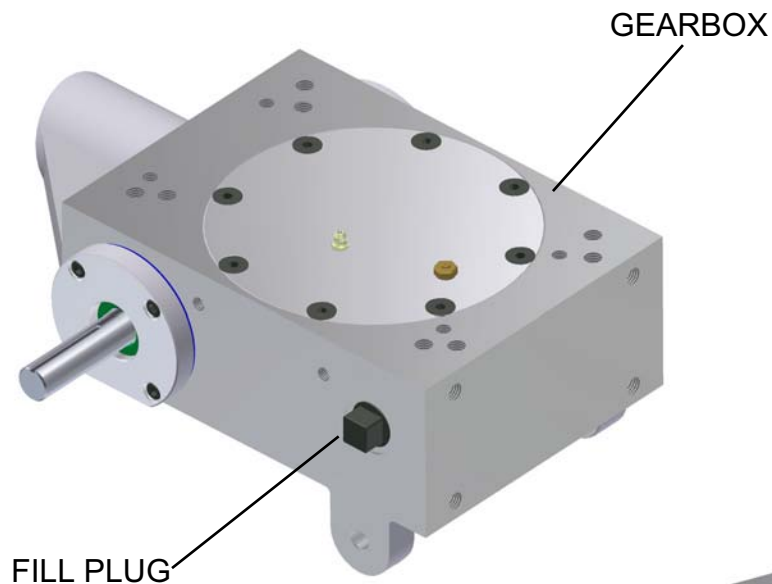


FIGURE 3.2.1
FILL PLUG LOCATION

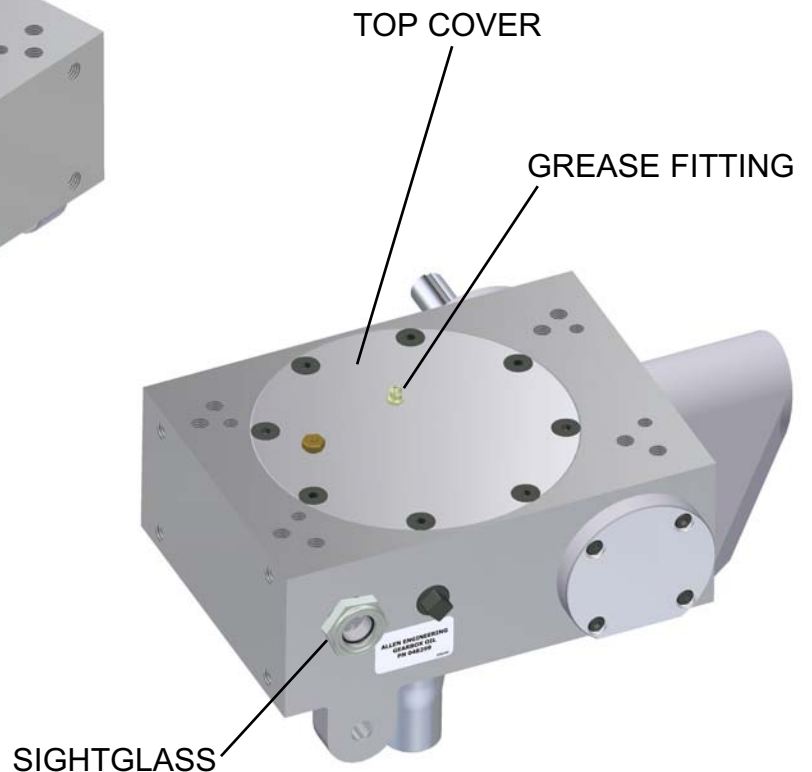


FIGURE 3.2.2
GREASE FITTING LOCATION

3.3

Drive Belt

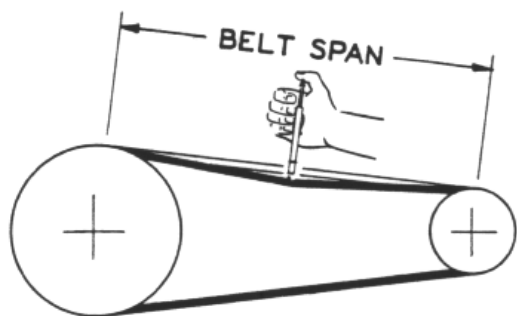
3.3.0 Drive Belt Maintenance



The drive belts MUST be free from oil and foreign contaminants to prolong life.

3.3.1 To Replace The Drive Belt:

- 1) Place the trowel on a flat, level surface with the blades pitched flat.
- 2) Disconnect the battery. Refer to Figure 3.3.1.
- 3) Remove the clutch cover. Refer to Figure 3.3.2.
- 5) Loosen jam nut and tighten tap bolt to loosen belt.
- 6) Loosen the set screws in the telescoping u-joint.
- 7) Slide the u-joint apart so belt will slide through.
- 8) Replace belt.
- 9) Repeat steps 7 through 2 in reverse order.
- 10) ***Belts are tensioned with a belt tensioning tool and set between 7-9 pounds.***
- 11) **Be sure to reset the gap between the u-joints to between 3/64" and 3/16".**



- * Check tension frequently during the first 24-48 hours of operation.
- * Over tensioning shortens belt and bearing life.
- * Make drive inspection on a periodic basis. Tension if slipping.

3.3, continued Drive Belt

SECTION 3 SERVICE



FIGURE 3.3.1
BATTERY DISCONNECT

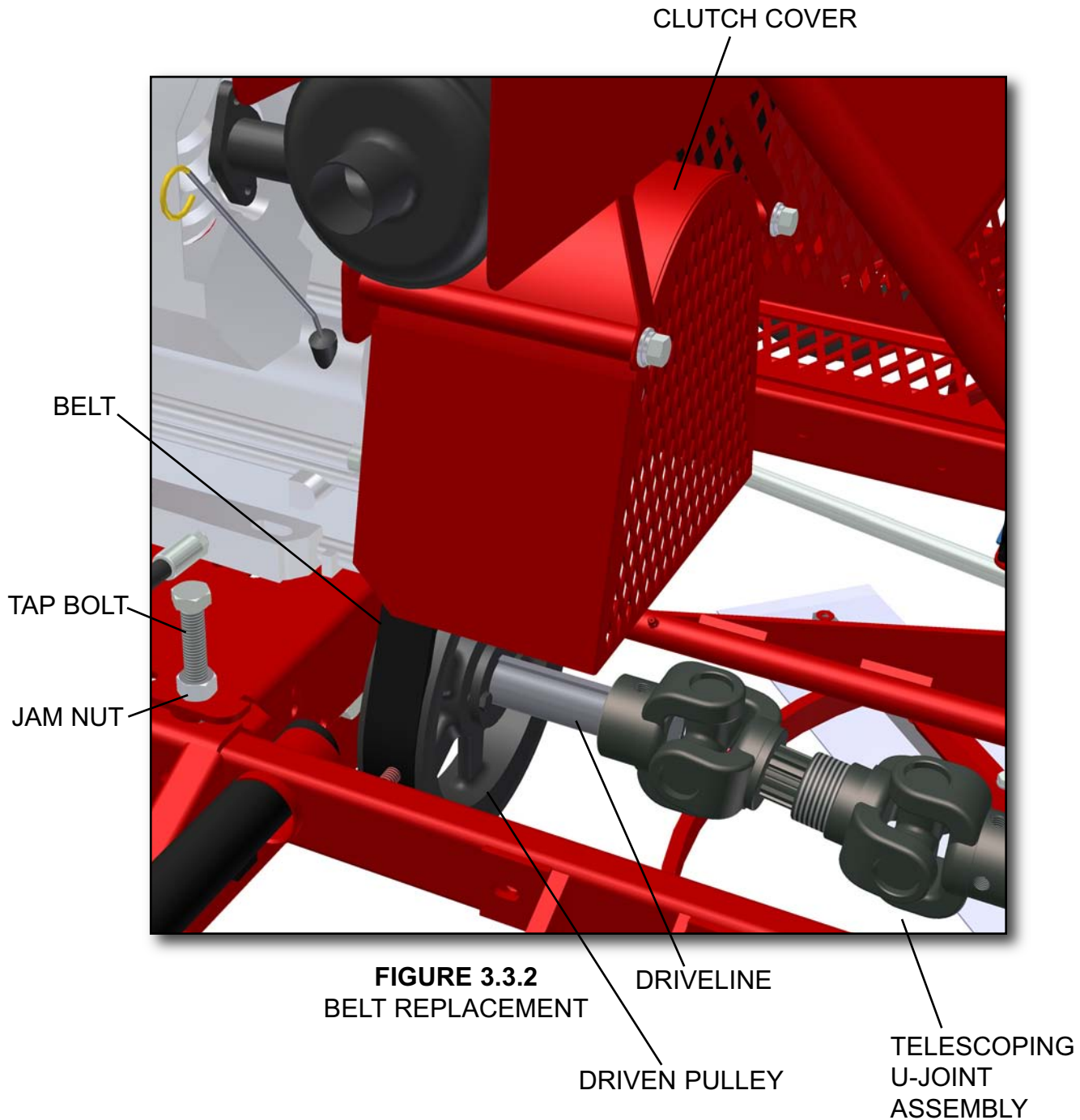
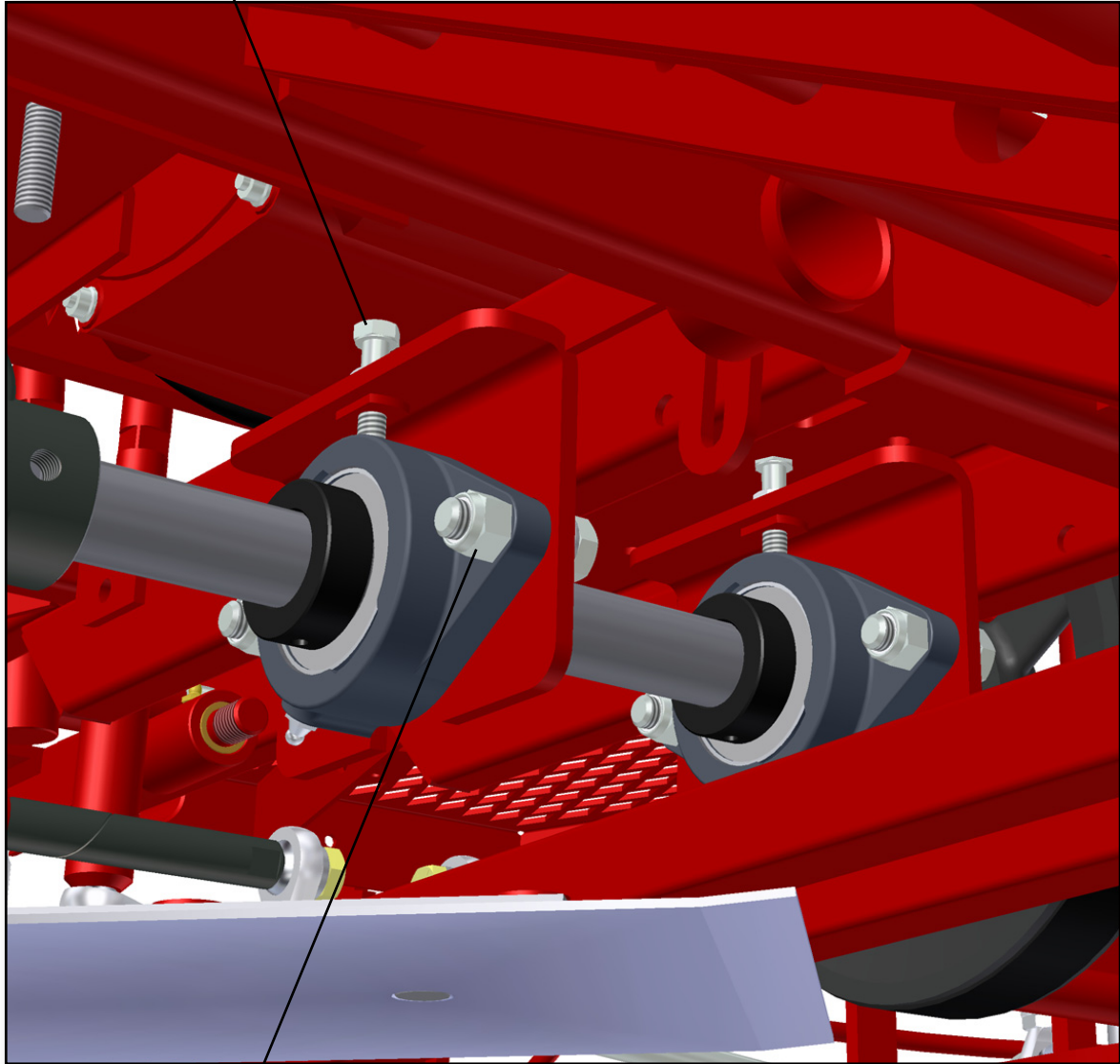


FIGURE 3.3.2
BELT REPLACEMENT

3.3, continued Drive Belt

SECTION 3 SERVICE

ADJUSTMENT
BOLT



BEARING MOUNT HARDWARE

FIGURE 3.3.3
BELT REPLACEMENT

3.4

Control Lever Adjustment

3.4 Control Lever Adjustment Procedure

Be sure that the trowel is on a level surface. The control levers should line up evenly. If levers appear out of adjustment they can be re-adjusted forward or backwards as follows:



Trowel must be placed on flat level surface that fully supports the blades on both rotors.

- 1) Remove bolts and nuts **[A]**.
- 2) Loosen jam nuts **[B]**.
- 3) Extend linkage to adjust control levers backward.
- 4) Shorten linkage to adjust linkage control levers forward.
- 5) After levers have been adjusted to the desired position, reassemble bolts and nuts **[A]** and tighten jam nuts **[B]**.

3.4, continued Control Lever Adjustment

SECTION 3 SERVICE

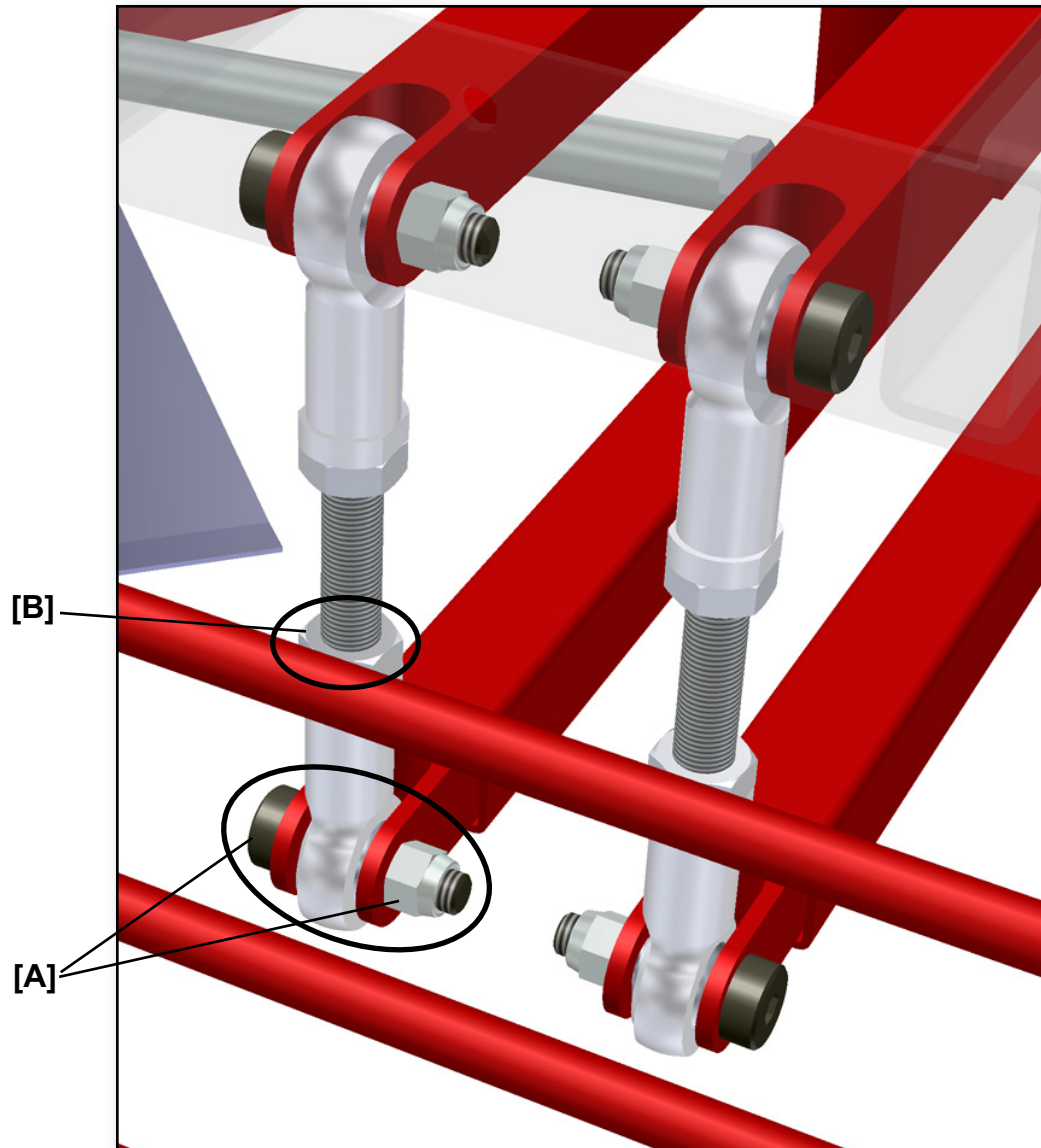


FIGURE 3.4.1
CONTROL LEVER ADJUSTMENT

3.5

Right Hand Control Lever Adjust

3.5 RH Control Lever Adjustment Right Or Left Procedure

The right hand lever should be set to the same angle as that of the left to form a "V". If levers become out of adjustment adjust the right hand lever as follows:

- 1) Remove jam nuts **[D]**.
- 2) Remove bolt **[C]**.
- 3) Extend linkage to move control levers to the right .
- 4) Shorten linkage to move control levers to the left.
- 5) After control lever has been adjusted to the desired position reassemble bolt **[C]** and tighten jam nuts **[D]**.

3.5, continued Right Hand Control Lever Adjust

SECTION 3 SERVICE

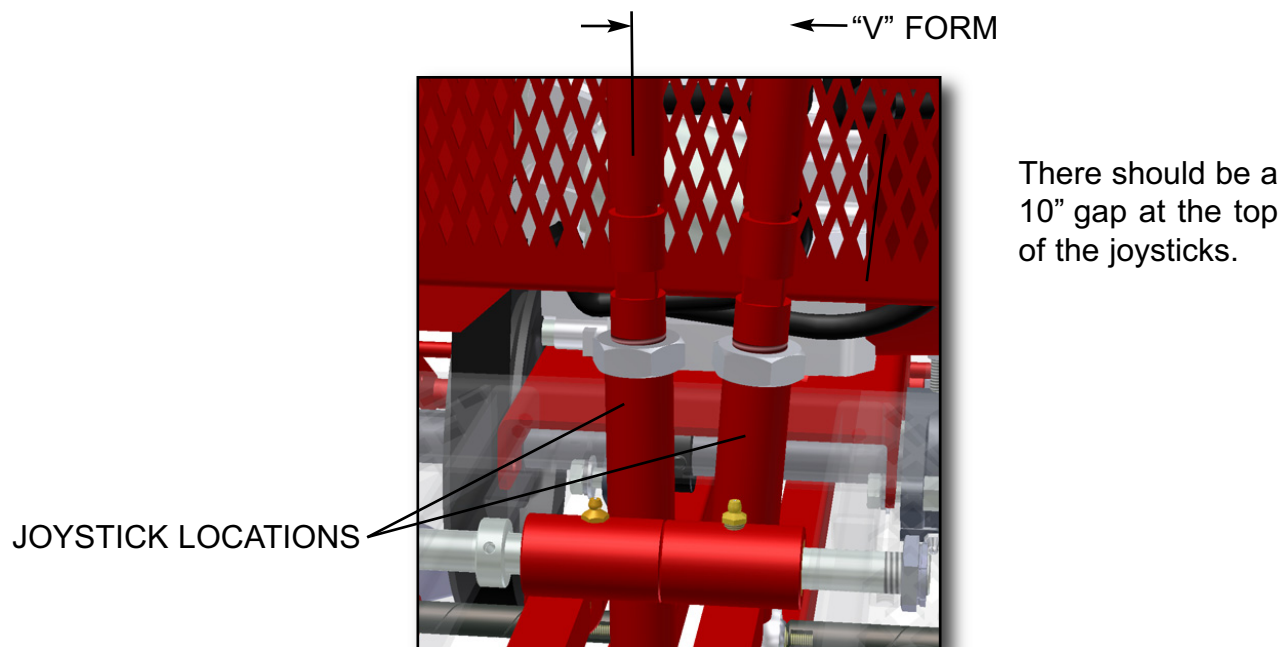


FIGURE 3.5.1
"V" FORM ORIENTATION

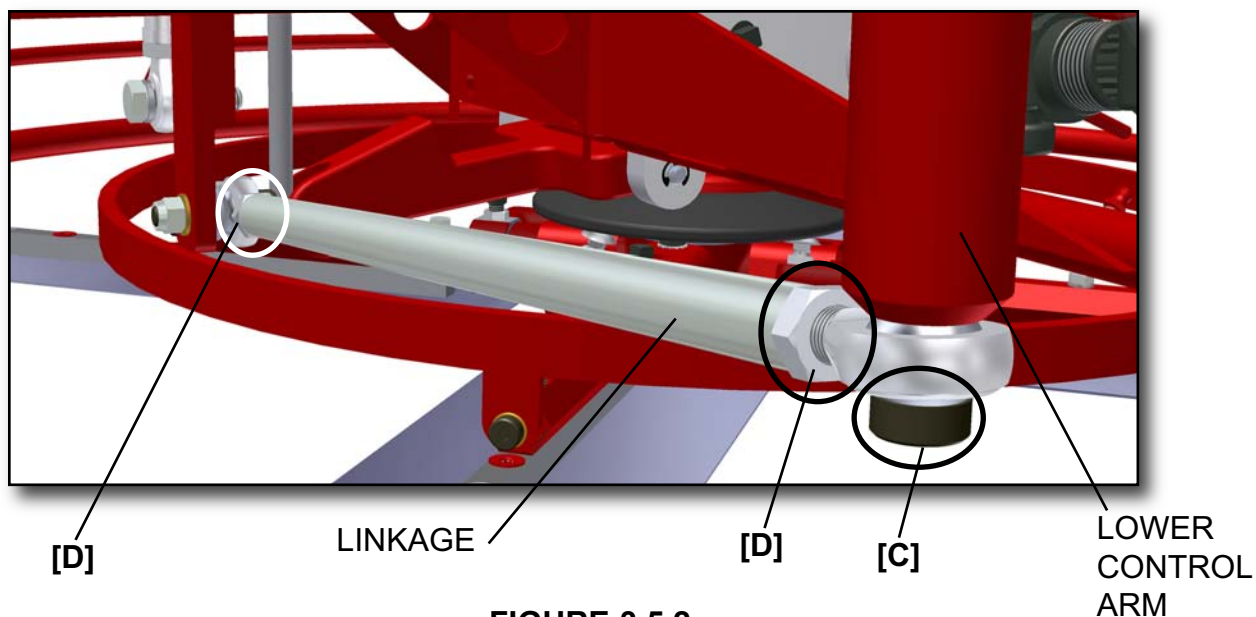


FIGURE 3.5.2
RIGHT HAND CONTROL ADJUSTMENT

3.6

Lift Lever Adjustment

3.6 Lift Lever Adjustment Procedure

Damage to and/or replacement of a trowel arm can change the adjustment of the lift lever. This can unbalance the trowel arms and cause the riding trowel to wobble during operation. To operate smoothly the lift lever on all trowel arms must be adjusted the same to ensure that the riding trowel is balanced correctly.

Adjusting the trowel arms is accomplished by using the optional trowel arm alignment jig AEC PN 016863. The service manual that is included with the alignment jig describes in detail the steps to preform this procedure and to check the flatness and straightness of the trowel arms.

The steps below describe the general procedure to remove the trowel arms to be aligned.



*Make sure that there is no pitch in the blades
before attempting to remove a trowel arm.*

- 1) Block up pressure plate **[A]** using a wooden block.
- 2) Remove stabilizer ring from spider assembly (only on available models).
- 3) Remove blades from trowel arms.
- 4) Loosen hex head cap screw **[B]** and remove it and the external star washer from the spider boss.
- 5) Remove trowel arms from spider boss with lift levers in place.
- 6) Clean flats on trowel arm before placing it in the trowel arm jig (PN 016863).
- 7) Preform the alignment procedures as outlined in the alignment jig service manual (PN 047427).
- 8) Re-attach trowel arm to spider boss and blades to trowel arms.
- 9) Tighten down hex head cap screw to secure trowel arm in place.
- 10) Reattach stabilizer ring (only on available models).

3.6, continued Lift Lever Adjustment

SECTION 3 SERVICE

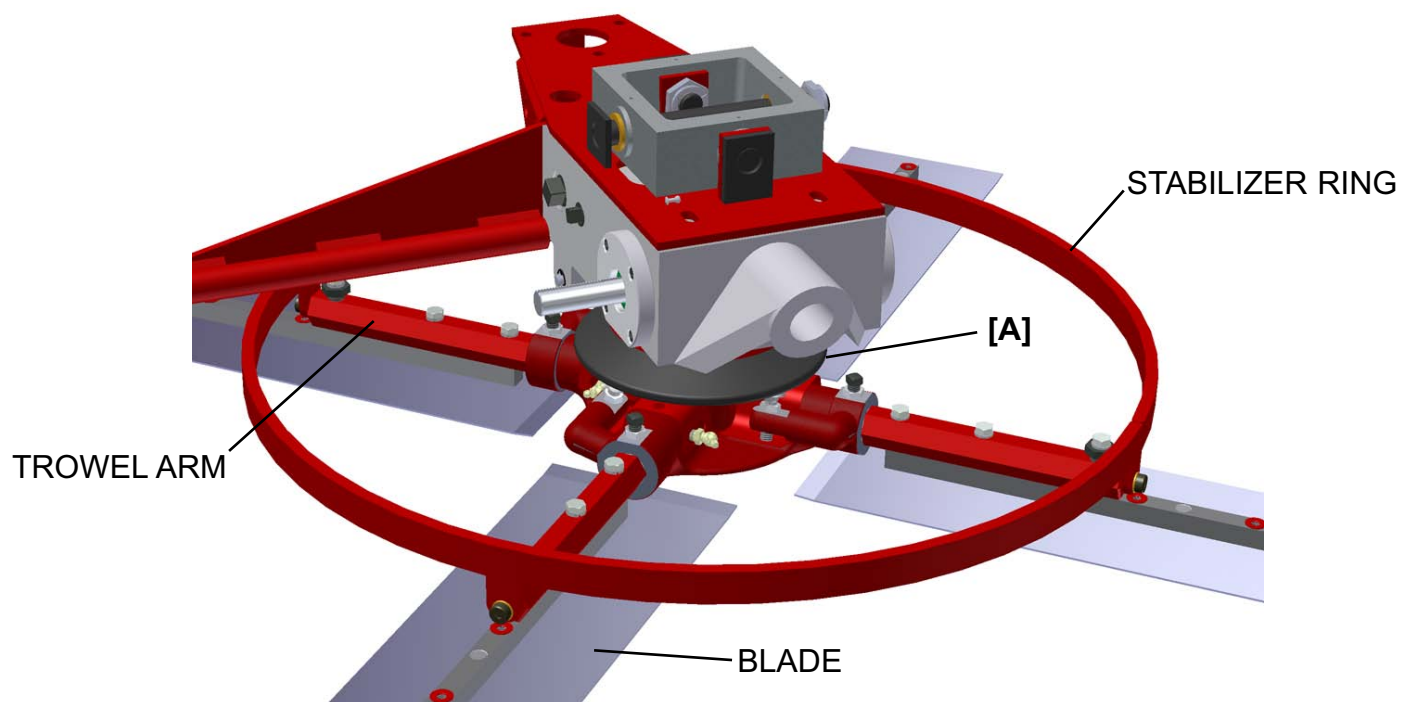


FIGURE 3.6.1
PRESSURE PLATE LOCATION

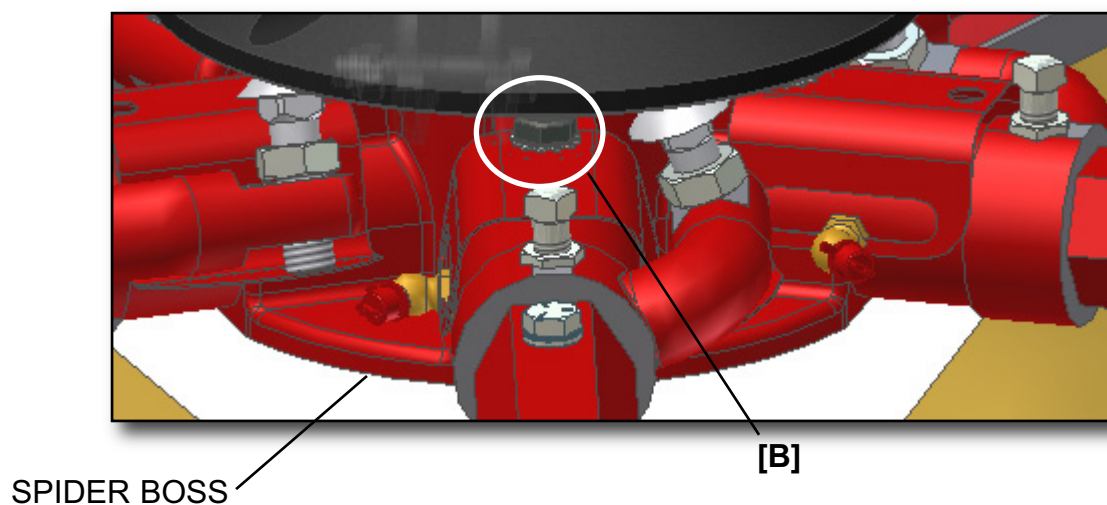


FIGURE 3.6.2
FASTENER HARDWARE REMOVAL

3.7

Transporting Trowel

3.7 Transporting Trowel Procedures

Optional dolly jacks are available for short moves or to aid in servicing the trowel. Install dolly jacks as follows:

- 1) Inspect dolly jack for serviceability and damage.
- 2) Place riding trowel on firm level ground.
- 3) Tie steering levers **[I]** to frame to prevent them from tipping forward when trowel is being lifted.
- 4) Insert the front dolly jack **[J]** fully into the holes in the mainframe of the riding trowel. The front dolly jacks are equipped with short lifting tubes while the rear dolly jacks have long lifting tubes.
- 5) Insert the rear dolly jack **[M]** with the long lifting tubes into the holes provided in the rear of the mainframe. The holes in the mainframe are located directly opposite the front holes.
- 6) Turn jack handles clockwise to lift trowels and counter-clockwise to lower trowel.

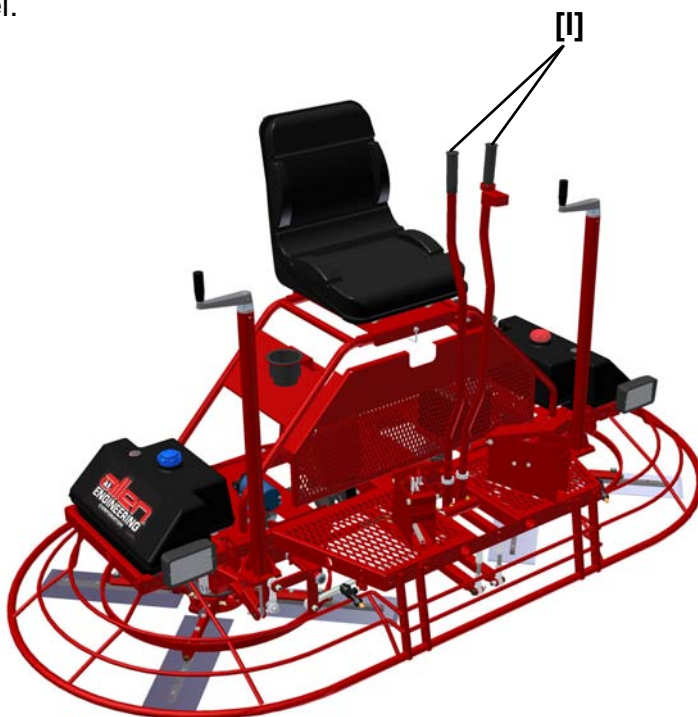


FIGURE 3.7.1
STEERING LEVER LOCATION

3.7, continued Transporting Trowel

SECTION 3 SERVICE

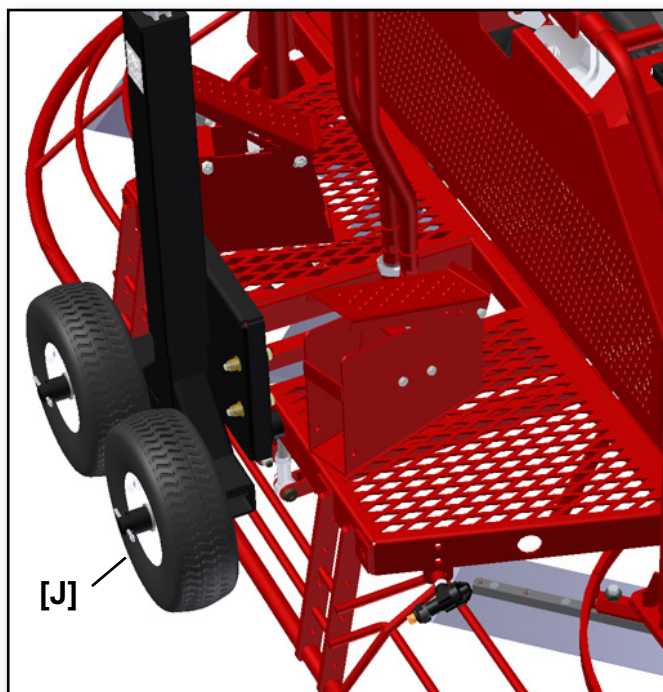


FIGURE 3.7.2
FRONT DOLLY JACK PORT
LOCATION



FIGURE 3.7.3
REAR DOLLY JACK
LOCATION

3.7, continued **Transporting Trowel**



The dolly jack lifting system is designed for short moves and to aid in servicing the trowel. It is not a substitute for a towing system or trailer. An optional lifting bridle [N] is available and recommended for lifting the trowel. Attach the bridle to each of the four lifting eyes [O] on the trowel. Refer to Figure 3.7.7.



Secure steering levers to frame to prevent them from tipping forward when the trowel is being lifted.

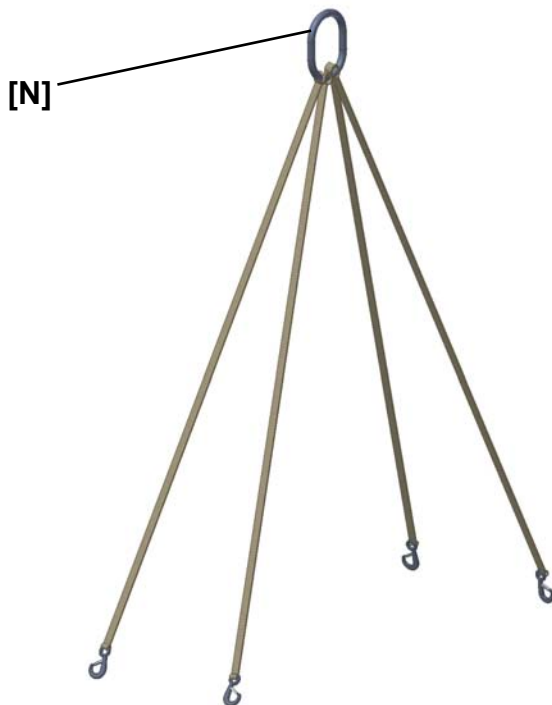
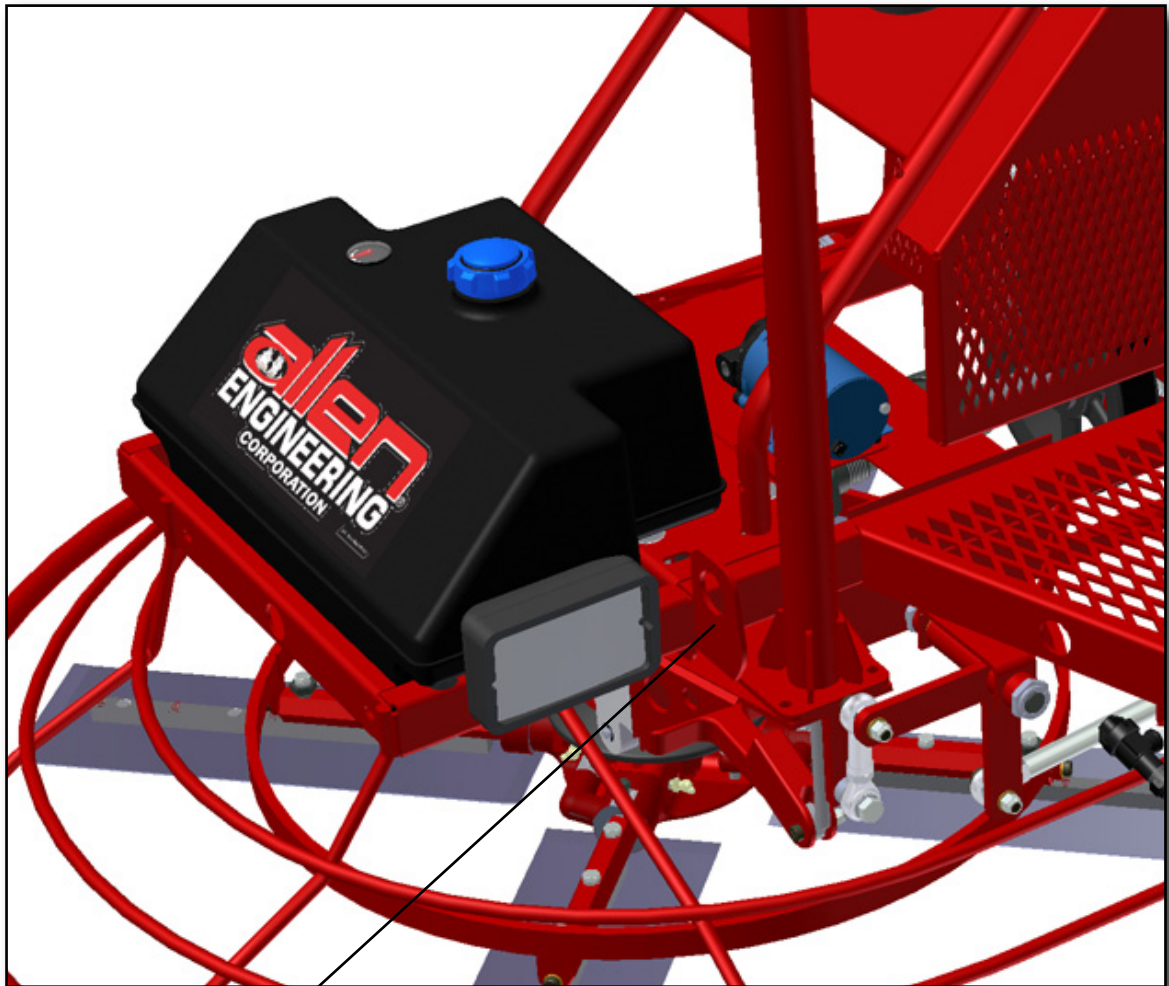


FIGURE 3.7.6
LIFTING BRIDLE

3.7, continued Transporting Trowel

SECTION 3 SERVICE



[O] **FIGURE 3.7.7**
LIFTING HOOK LOCATION

3.8

Battery Jump Start

3.9 Battery Jump Start Procedures

Occasionally it may be necessary to jump start a weak battery. If jump starting is necessary the following procedure is recommended to prevent starter damage, battery damage, and personal injury.



Jump starting a battery incorrectly can cause the battery to explode resulting in severe personal injury or death.

Do not smoke or allow any ignition sources near the battery and do not start a frozen battery.



Electrical arcing can cause severe personal injury.

Do not allow positive and negative cable ends to touch.

- 1) Use a battery of the same voltage (12V) as is used with your engine.
- 2) Attach one end of the positive booster cable (red) to the positive (+) terminal of the booster battery. Attach the other end to the terminal of your engine battery.
- 3) Attach one end of the negative booster cable (black) to the negative (-) terminal on the booster. Attach the other end of the negative cable to your engine battery.
- 4) Jump starting in any other manner may result in damage to the battery or the electrical system.



*Over cranking the engine can cause starter damage.
Allow 5 minutes for starter to cool if engaged for more than 15 seconds.*



When using lights or high amperage draw accessories, idle the engine for a period of 20 minutes to bring the battery to charge state.

3.8, continued Battery Jump Start

SECTION 3 SERVICE

BATTERY

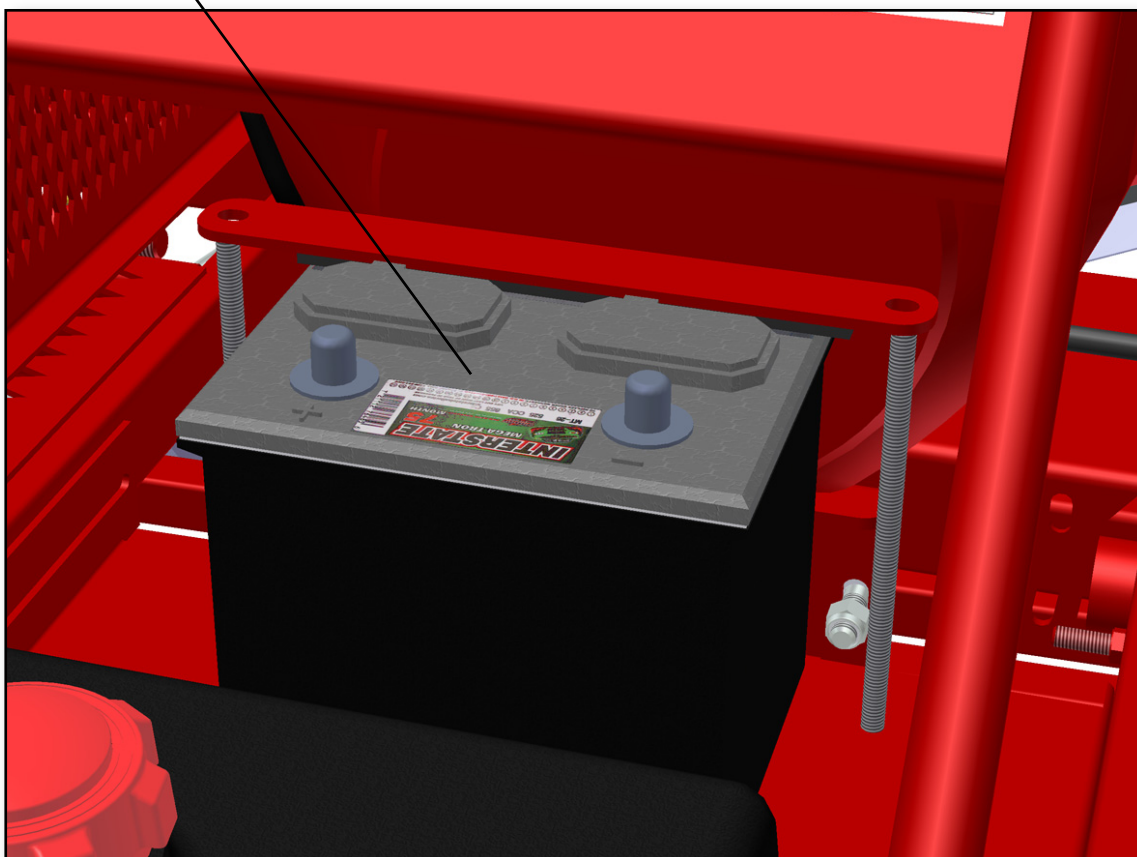


FIGURE 3.8.1
BATTERY LOCATION

SECTION 3 SERVICE

Notes

Section 4

PARTS

Section 4

PARTS

Factory Service Information

This section contains the illustrated drawings and parts list for help in identifying and/or ordering replacement parts for your machine. Follow the instructions in the front section of this manual “Ordering Parts” when ordering replacement parts to insure prompt and accurate delivery.

The Right Hand (RH) and/or Left Hand (LH) orientations are defined from the operator’s view of sitting on machine (SOM).

NOTE

All set screws have blue (LOC-TITE™) applied at the factory. If set screw is removed or loosened for any reason re-apply blue (LOC-TITE™).

NOTE

All grease fittings are capped with CAP PLUG GC-5 (AEC PN 015692) to protect the fitting. If cap becomes missing or damaged replace it as soon as possible.

NOTE

Anti-Seize is applied at the factory to all drive line coupling, gear box main and counter shafts and pitch control threaded rod assemblies. If these parts are disassembled re-apply a light coat of a graphite based anti-seize.

We recommend AEC quality replacement parts, available from the AEC Customer Service Department or your nearest AEC Dealer.

Part numbers are subject to change without notice. Part numbers might be different outside of the United States of America. Use part numbers listed in the applicable parts list table when you place your order. If a part number changes, the AEC Customer Service Department or your nearest AEC dealer will have the latest part number for the replacement part.

Remember when you order replacement parts, you will need your model number and serial number. These are the numbers that you have recorded in the UNIT ID section of this manual. Please order replacement parts by the appropriate part number, not the key number.

This manual contains an illustrated parts list for help in ordering replacement parts for your machine. Follow the instructions below when ordering parts to insure prompt and accurate delivery:

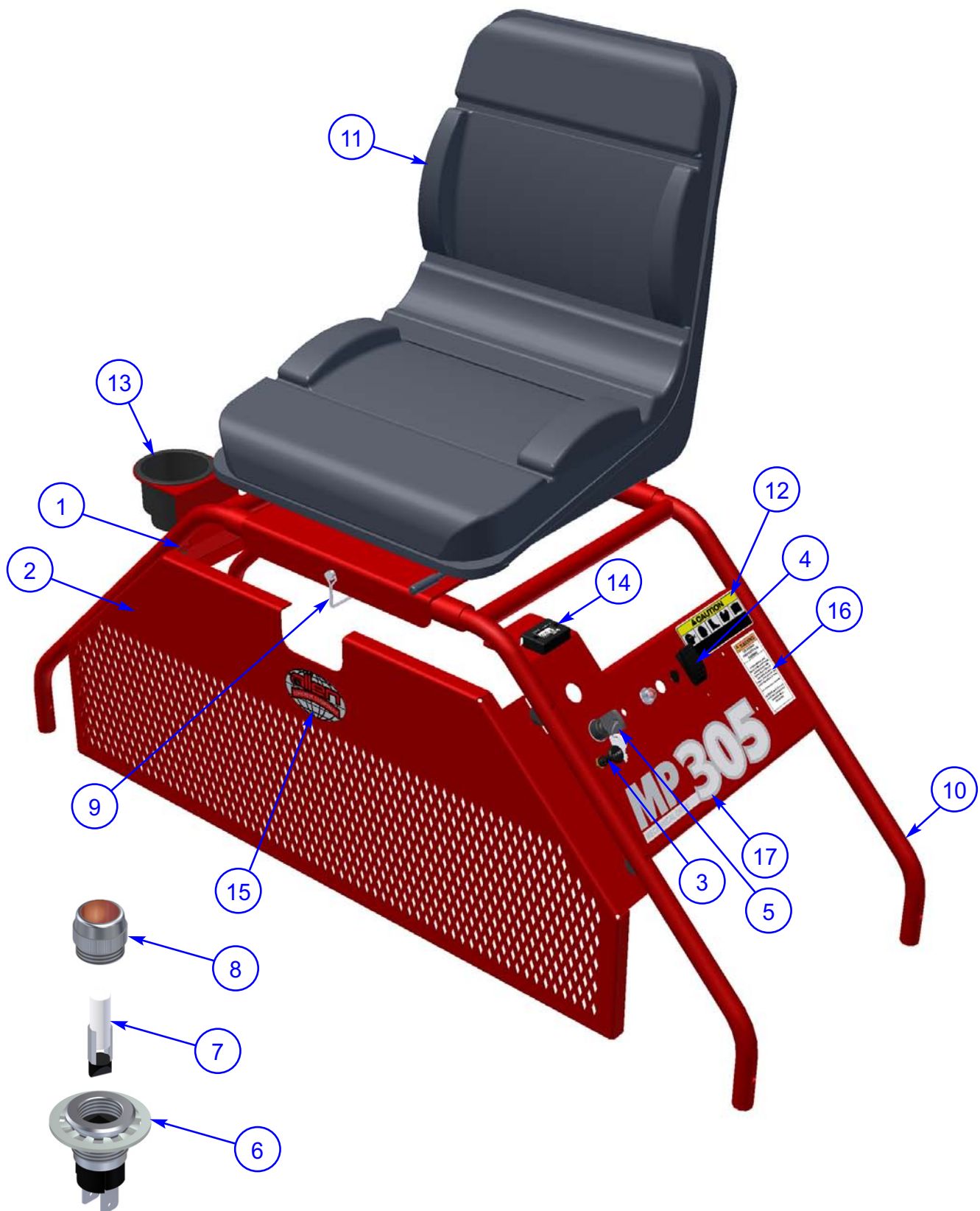
1. All orders for service parts - include the serial number for the machine. Shipment will be delayed if this information is not available.
2. Include correct description and part number from the "PARTS" Section 4.
3. Specify exact shipping instructions, including the preferred routing and complete destination address.
4. **DO NOT** return parts to AEC without receiving written authorization from AEC. All authorized returns must be shipped pre-paid.
5. When placing an order, please contact the AEC Dealer nearest you.

NOTE

All information, specifications, and illustrations in this manual are subject to change without notice and are based on the latest information at the time of publication.

Section 4 PARTS

4.1 Illustration Seat Frame Unit



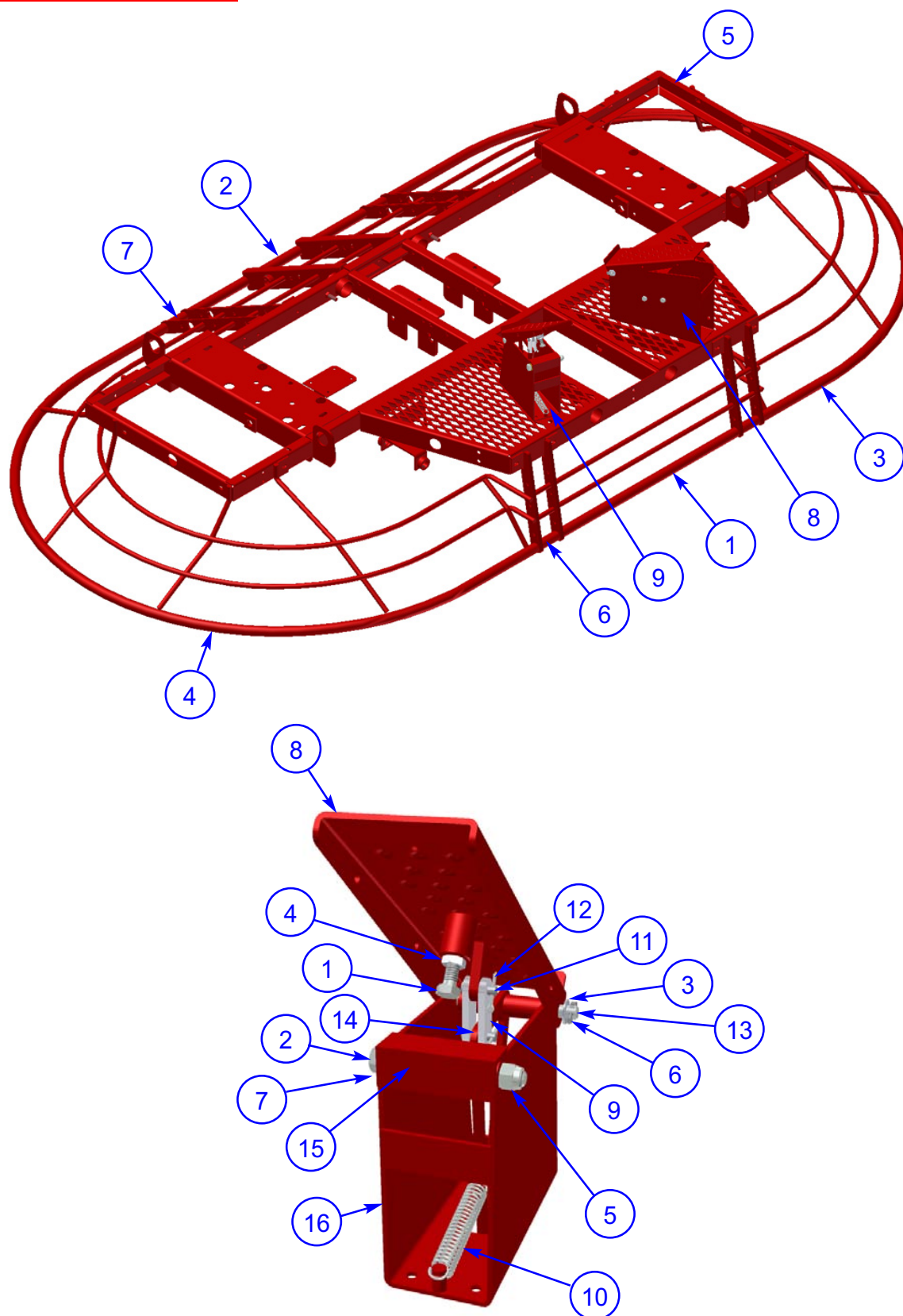
4.1 Parts List Seat Frame Unit

Section 4 PARTS

ITEM	PART #	DESCRIPTION	QTY
1	015713	BUSHING, NITRILE	4
2	029007	SCREEN, 1200/EDGER SEAT FRAME	1
3	029928	CHOKE CABLE, 20HP HONDA ENGINE	1
4	032125	SWITCH, ROCKER #91B2184	1
5	032148	KIT, KEY IGNITION SWITCH (Honda only)	1
6	034610	SOCKET, T-2 SLIDE BASE LAMP	1
7	034611	LAMP, T-2 SLIDE BASE #5	1
8	034614	LENS, T-2 LAMP RED JEWELLED	1
9	035372	1/4 X 2 Quick Pin	1
10	037166	FRAME, 1200-SFC KOHLER SEAT	1
11	037769	SEAT, F/ RIDER	1
12	039048	DECAL, GEN PROTECTION WARNING	1
13	041537	HOLDER, CUP FOR RIDERS	1
14	042036	METER, TACH/HOUR INDUCTIVE	1
15	048037	DECAL, ACE SMALL OVAL	2
16	048181	DECAL, CALIFORNIA PRPSTN 65	1
17	048374	DECAL, MP305 10 3/4 x 2 7/8	2

Section 4 PARTS

4.2 Illustration Main Frame Unit



4.2 Parts List Main Frame Unit

Section 4 PARTS

MAIN FRAME ASSEMBLY

ITEM	PART #	DESCRIPTION	QTY
1	026864	RING, FRONT 1200-OL-STD	1
2	026865	RING, 1200-SFC REAR	1
3	035588	RING, 1200-SFC LH END SER 3	1
4	035589	RING, 1200-SFC RH SER 3	1
5	037433	FRAME, 1200-NOL-SFC MAIN	1
6	037547	SPACER, 1200-SFC FRONT RING	2
7	037548	SPACER, 1200-SFC REAR RING	2
8	037935	ASSY, RIDER TALL KILL SWITCH PEDAL	1
9	039137	ASSY, VANGUARD THROTTLE PEDAL	1

NEW STYLE FRONT AND REAR RINGS (no spacers required)

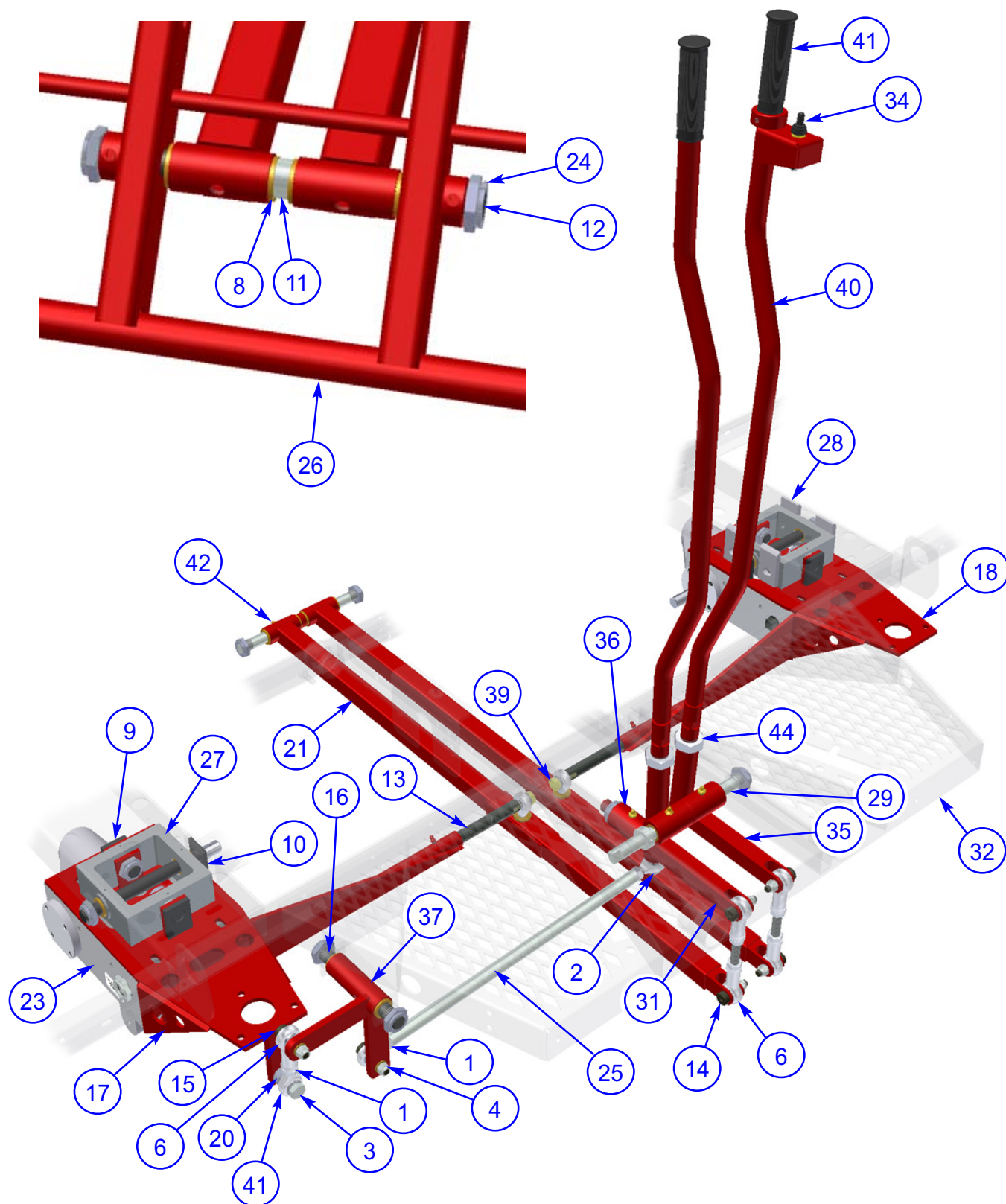
ITEM	PART #	DESCRIPTION	QTY
1	049212	WELDT, FRONT RING - MP305	1
2	049218	WELDT, REAR RING - MP305	1

THROTTLE PEDAL ASSEMBLY - 039137

ITEM	PART #	DESCRIPTION	QTY
1	010020	FSTN, HHCS 5/16-18 X 1	1
2	010046	FSTN, HHCS 3/8-16 X 3-1/2	1
3	010082	FSTN, FW 5/16	1
4	010100	FSTN, NUT HEX 5/16-18	1
5	010464	FSTN, NUT NYLOK 3/8-16	1
6	012361	PIN, Ø1/8 X 1 COTTER	1
7	017751	FSTN, FW HARD A325 3/8 (not shown)	1
8	024839	ASSY, FOOT SPEED PEDAL	1
9	024850	SHACKLE 1-7/8" FOOT SPEED LONG	2
10	024981	SPRING, FOOT SPEED CONTROL	1
11	024982	FSTN, PIN CLEVIS 1/4 X 51/64	2
12	026226	PIN, Ø3/32 X 3/4 ZP STL COTTER	2
13	028895	FSTN, PIN CLEVIS 3/8 X 3 3/4	1
14	037947	FULCRUM, THROTTLE PEDAL	1
15	038987	WELD'T, VANGUARD THROTTLE STOP	1
16	042337	BASE, THROTTLE PEDAL SP400B	1

Section 4 PARTS

4.3 Illustration Steering System



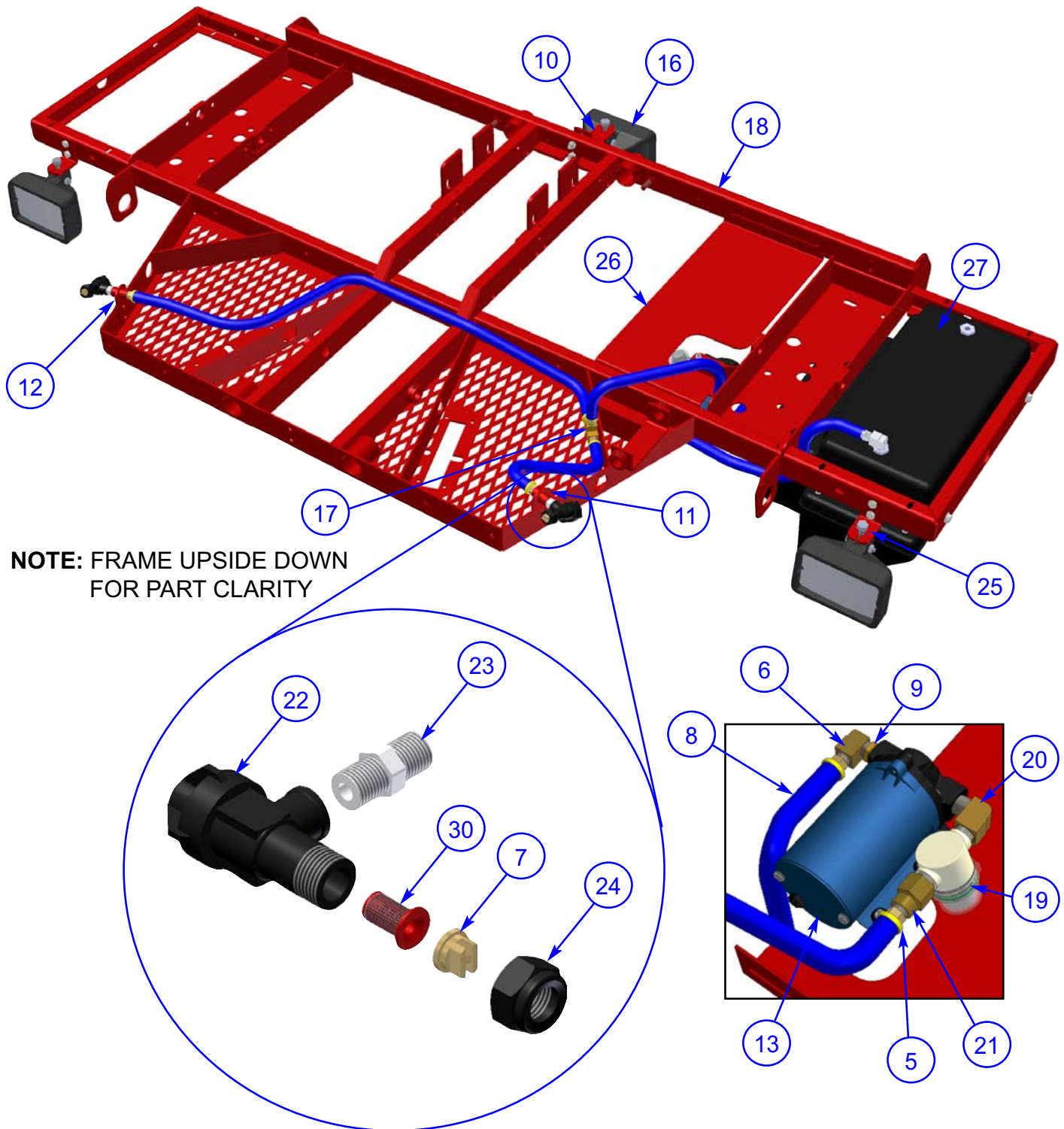
4.3 Parts List Steering System

Section 4 PARTS

ITEM	PART #	DESCRIPTION	QTY
1	010051	FSTN, NUT HEX JAM 1/2-20 FINE	7
2	010053	FSTN, HHCS 7/16-14 X 1-1/4	1
3	010071	FSTN, HHCS 1/2-13 X 2	1
4	010464	FSTN, NUT NYLOK 3/8-16	6
5	017751	FSTN, FW HARD A325 3/8	2
6	019900	ROD, END FEMALE 1/2"	4
7	024562	ROD, ALL THD GUIDE ARM RIDE TW	2
8	024630	BUSHING, FLANGE	4
9	026175	BOLT, CROSSHEAD MTG	4
10	026178	PIN, CROSSHEAD FRAME MTG	2
11	026205	SPACER, CONTROL ARM	1
12	026234	SHAFT, LOWER CONTROL ARM	1
13	026238	INSERT, SHD CROSSHEAD ARM	2
14	026267	BOLT, 3/8-16xØ1/2x1 LG SHOULDER	4
15	026268	FSTN, SHLD BLT 1/2 X 1-1/4	2
16	026272	SHAFT, FULCRUM ARM MTG FF RT	1
17	026410	CROSSHEAD, 1050/1200 SFC RH	1
18	026411	CROSSHEAD, 1050/1200 SFC LH	1
19	026412	SPACER, 5/16"THICK X 1" ROUND RT	2
20	026413	SPACER, 1/2" THICK X1 436 FF RT	1
21	026414	ARM, 1200-SFC LOWER CONTROL	2
22	026442B	GEARBOX, STD 900/1200 LH (SOM)	1
23	026443B	GEARBOX, STD 900/1200 RH (SOM)	1
24	026447	NUT, 3/4-10 SELFLOCK THIN HEX	12
25	026791	ARM, STEERING 17"	1
26	026865	RING, 1200-SFC REAR	1
27	028326R	CROSSHEAD, MACH FIN RH	1
28	033927	CROSSHEAD, LH WELDMENT	1
29	034442	SHAFT, RIDER STEERING	1
30	034444	COLLAR, SET 3/4	1
31	034884	LEVER, RH OPERATOR	1
32	037433	FRAME, 1200-NOL-SFC MAIN	1
33	037483	BRKT, SPRAY SWITCH MOUNTING	1
34	037485	HARNESS, WATER SPRAY PUMP SW	1
35	037926	LEVER, 900/1200/400 LOW LH OPR	1
36	037929	LEVER, 900/1050/1200/400 UP RH	1
37	039584	ASSEMBLY, 1200-SFC FULCRUM	1
38	041290	ENGINE, 24-HONDA PREPPED	1
39	046846	FSTN, 1/2-20X1-1/2 YZ GR 8 HHCS	2
40	047472	JOYSTICK, UNIVERSAL	2
41	048354	GRIP, SAT 3 Ø1 BLACK HANDLE	2
42	201163	FITTING, 1/8-27 PTF STR GREASE	2
43	221408	ROD, END MALE 1/2"	4
44	037933	FSTN, NUT JAM 1"-8	2

Section 4 PARTS

4.4 Illustration Spray and Light Systems



4.4 Parts List

Spray and Light Systems

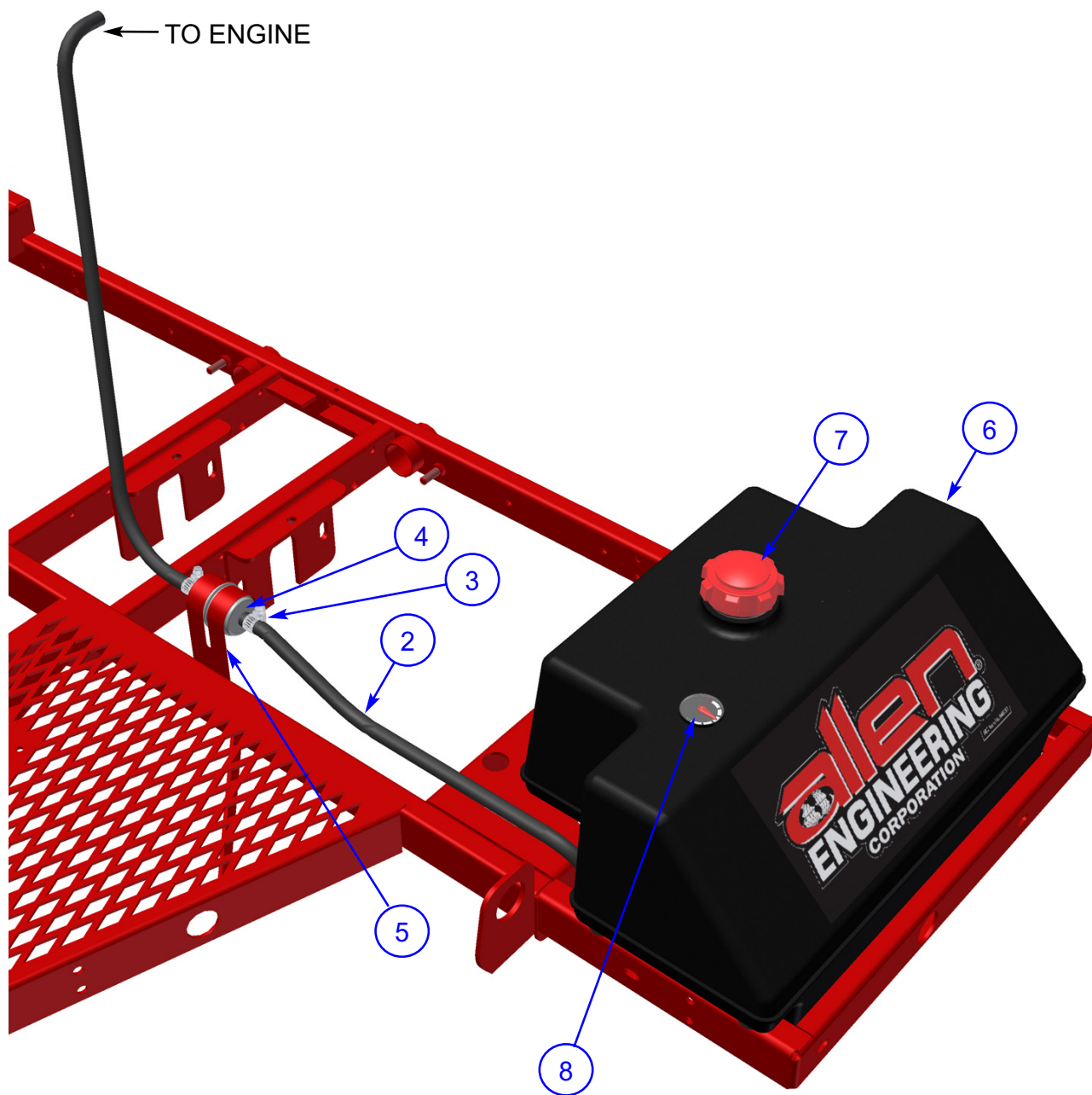
Section 4

PARTS

ITEM	PART #	DESCRIPTION	QTY
1	010019	FSTN, HHCS 5/16-18 X 3/4 GR 5	4
2	010020	FSTN, HHCS 5/16-18 X 1	2
3	010024	FSTN, HHCS 5/16-18 X 2 GR 5	2
4	010082	FSTN, FW 5/16	2
5	010194	FTG, 3/8X1/4 MALE PUSH-ON HOSE	7
6	010220	FTG, 1/4 NPTF 90° STREET ELBOW	1
7	012702	TIP, 80°x0.10 GPM BRASS SPRAY	2
8	013392	HOSE, PYTHON BLUE 3/8"	10'
9	013557	NIPPLE, 3/8x1/4 REDUCING	1
10	026297	BRACKET, LIGHT MTG	1
11	026930	PLATE,NOZZLE MOUNTING RH SIDE	1
12	026931	PLATE,NOZZLE MOUNTING LH SIDE	1
13	033735	PUMP, SPRAY SYSTEM	1
14	036767	DECAL, RETARDANT ONLY	1
15	036791	FSTN, RHMS 10-32 X 1 1/4	4
16	036881	LIGHT ASSEMBLY	3
17	036937	TEE, 1/4 NPTF BRASS UNION	1
18	037433	FRAME, 1200-NOL-SFC MAIN	1
19	040209	FILTER, RETARDANT SPRAY SYSTEM	1
20	040387	ELBOW, 3/8 BRASS 90° STREET	1
21	040388	FTG, 3/8X1/4 BRASS FM TO FM REDUCER	1
22	041604	BODY, NYLON CHECK VALVE NOZ	2
23	041606	NIPPLE, 1/4 NPT CLOSE PLASTIC	2
24	041624	RETAINER, NYLON SPRAY TIP	2
25	042140	BRACKET, REAR LIGHT SP400B	2
26	042595	COVER, 1200 SERIES #2 RH DRIVELINE	1
27	045957	TANK, BLACK PLASTIC 6 GAL.	1
28	045967	CAP, BLUE PLASTIC FOR 6-GAL TANK	1
29	046424	GAUGE, LIQUID FOR 6 GAL PLASTIC TANK	1
30	047579	STRAINER, POLY 100 MESH	2

Section 4 PARTS

4.5 Illustration Fuel System



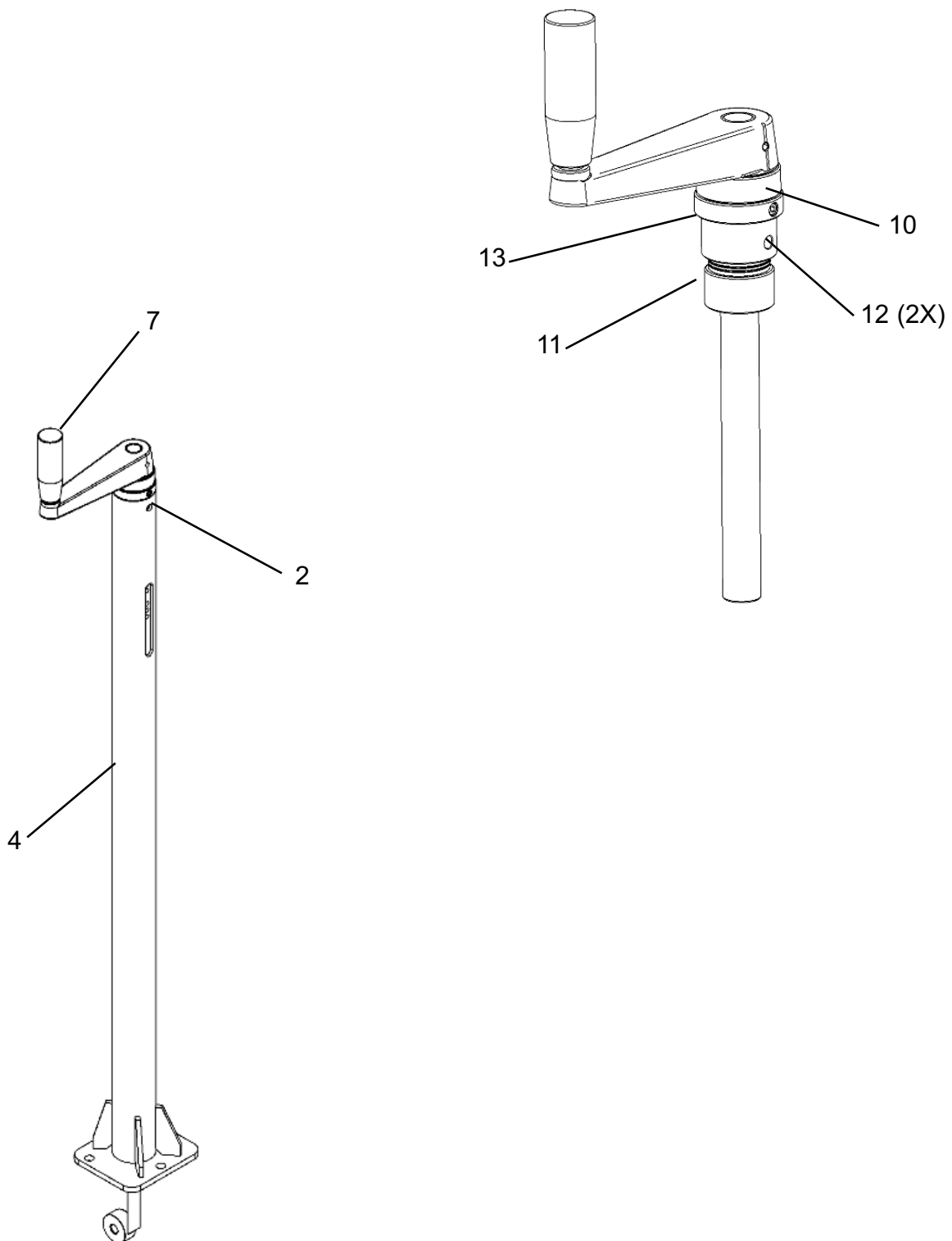
4.5 Parts List Fuel System

Section 4 PARTS

ITEM	PART #	DESCRIPTION	QTY
1	019426	DECAL, GASOLINE ONLY (NOT SHOWN)	1
2	019429	HOSE, 5/16" FUEL LINE	3.75'
3	019430	FSTN, CLAMP SIZE 4 MINI HOSE	2
4	023660	FILTER, IN LINE FUEL	1
5	029898	SPRING CLIP, FUEL FILTER	1
6	045957	TANK, BLACK PLASTIC 6 GAL.	1
7	045965	CAP, RED PLASTIC FOR 6-GAL TANK	1
8	046424	GAUGE, LIQUID FOR 6 GAL PLASTIC TANK	1

Section 4
PARTS

4.6 Illustration
Pitch Control Assembly



4.6 Parts List

Pitch Control Assembly

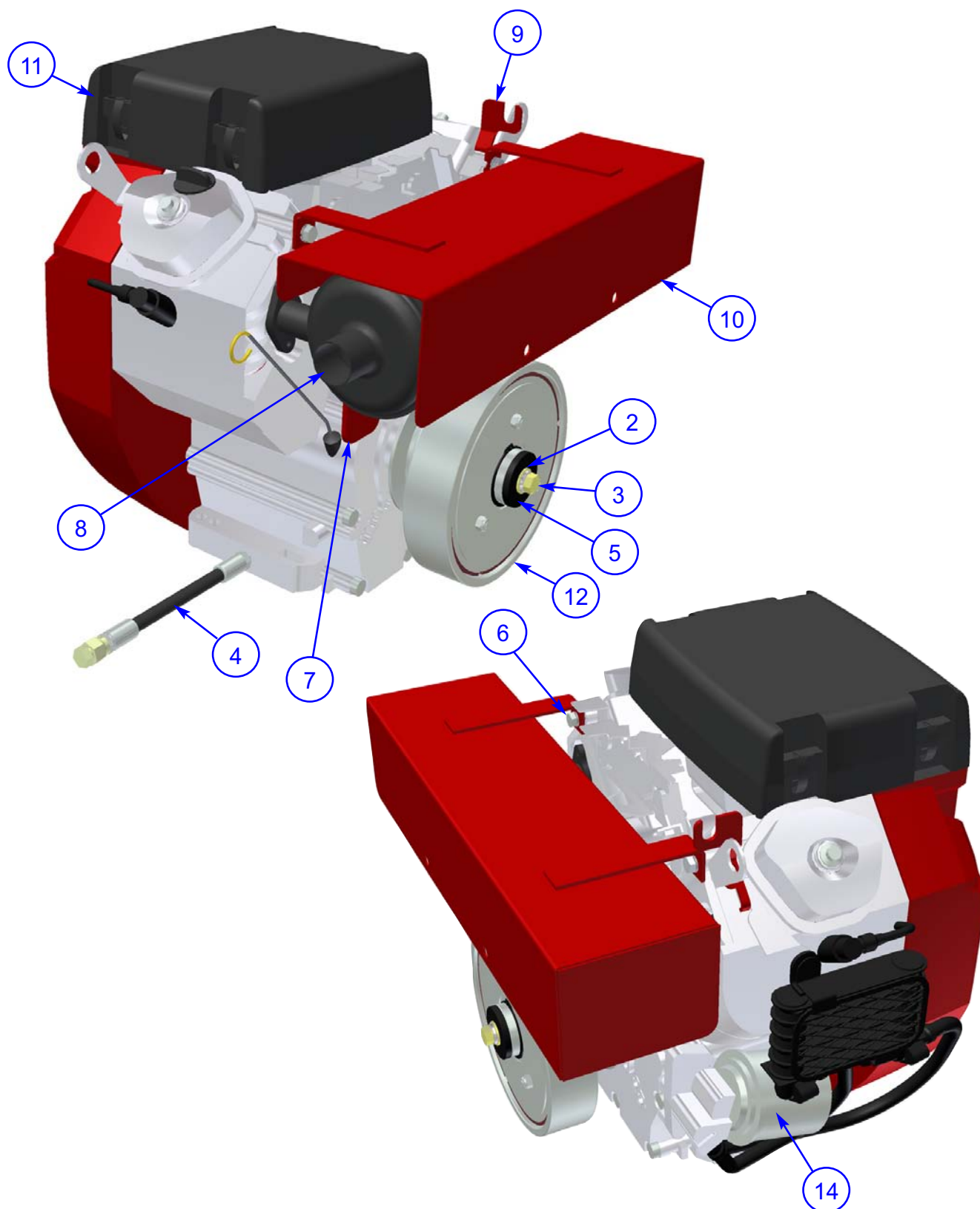
Section 4

PARTS

REF	PART NO.	DESCRIPTION	QTY	NOTES
	032370	ASSY, PITCH CONTROL		
1	015410	SCREW, 1/4-20x3/8 RND HD MACH	2	1
2	015747	PIN, 3/16x1-3/8 ROLL	1	
3	015768	SCREW, 1/4-20x1/4 SCKT HD CAP	2	3
4	026420	TUBE, PRO PITCH CONTROL	1	
5	029812	BUSHING, SLIDE PITCH CONTROL	1	1
6	029822	SHAFT, PITCH CONTROL	1	1
7	032115	KNOB, PITCH CONTROL HANDLE	1	
8	012710	RACE, BEARING THRUST	2	1
9	015742	BEARING, FINE PITCH CONTROL	1	1
10	032157	ASSY, HANDLE	1	
11	032191	STOP, PITCH CONTROL HANDLE	1	
12	036797	PLUNGER, 1/4-20 BALL	2	
13	036914	BUSHING, CABLE ASSY	1	
14	100340	BEARING, NAT-1220 THRUST	1	1

Section 4 PARTS

4.7 Illustration Engine System - 24HP Honda



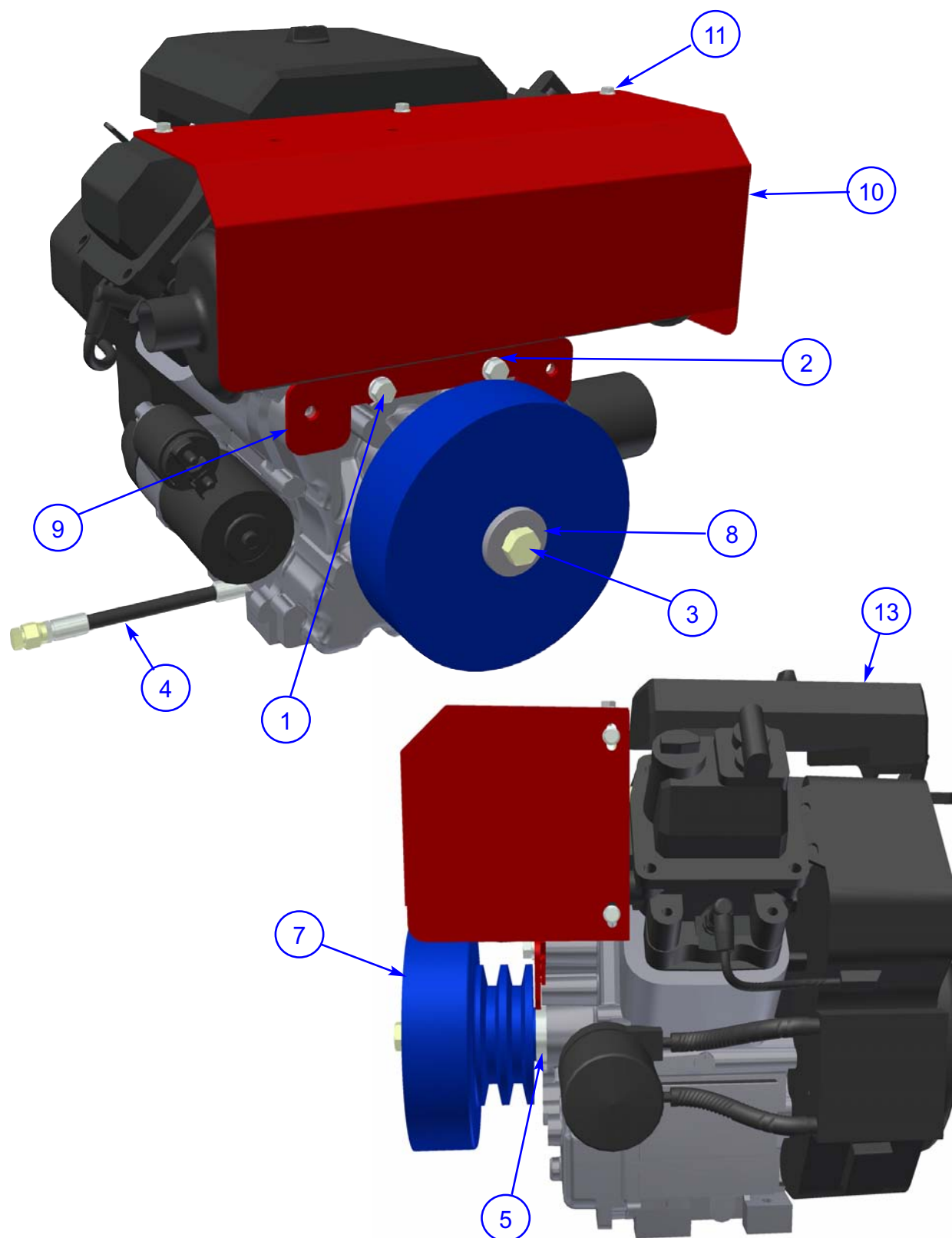
4.7 Parts List Engine System - 24HP Honda

Section 4 PARTS

ITEM	PART #	DESCRIPTION	QTY
	041290	ENGINE, 24-HONDA PREPPED	
1	010053	FSTN, HHCS 7/16-14 X 1-1/4	2
2	010096	FSTN, Ø7/16 ID Y-ZINC HRDND FLAT	1
3	017898	FSTN, HHCS 7/16-20 X 1-1/2 GR8	1
4	032017	HOSE, OIL DRAIN 20HP & 24HP HONDA	1
5	032728	WASHER, PRESSURE KO	1
6	032863	FSTN, HHCS M8 x 1.25 x 20MM	2
7	033638	BRACKET, CLUTCH GUARD F/ KHLR	1
8	039917	MUFFLER, F/ 20 & 24HP HONDA'S	1
9	040224	BRKT, HONDA SERIES #2 THROTTLE CABLE	1
10	040225	GUARD, HONDA SERIES #2 MUFFLER	1
11	040377	ENGINE, HONDA 24 HP	1
12	048298	CLUTCH, Ø1.13 BR 3700P010 TRI-LOBE	1
13	099030	KEY, 1/4" SQ X 2-1/4" LG	1
14	15400-PR3-004	CARTRIDGE, OIL FILTER	

Section 4
PARTS

4.7 Illustration
Engine System - 27HP Kohler



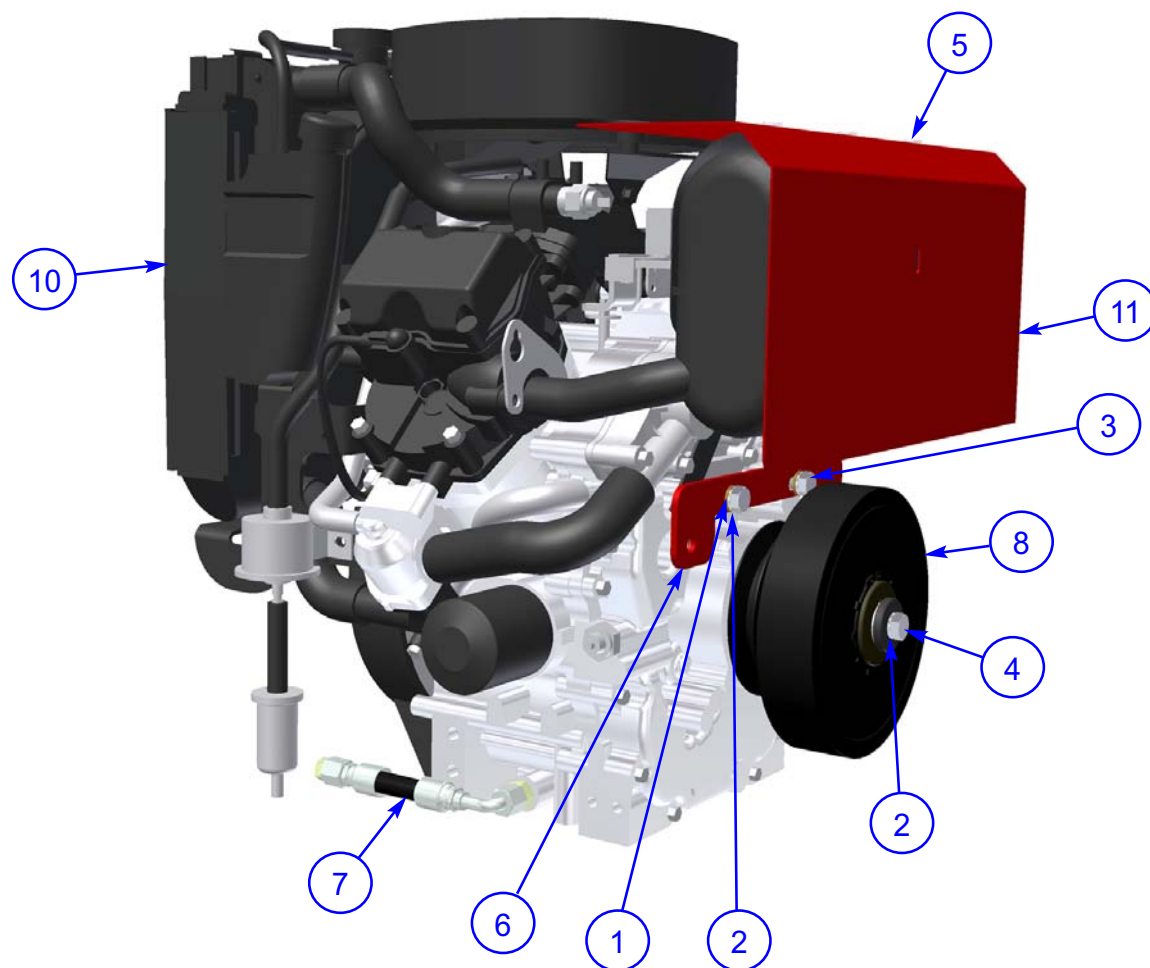
4.7 Parts List Engine System - 27HP Kohler

Section 4 PARTS

ITEM	PART #	DESCRIPTION	QTY
1	010053	FSTN, HHCS 7/16-14 X 1-1/4	2
2	010092	FSTN, LW 7/16	2
3	024637	FSTN, HHCS 5/8-18 X 1-1/2 GR.8	1
4	028806	HOSE, OIL DRAIN F/R-TROWELS	1
5	032164	SPACER, CLUTCH 3/8	1
6	032182	BRACKET, KOHLER THROTTLE CABLE (not shown)	1
7	032656	CLUTCH, 1-7/16" BORE	1
8	032728	WASHER, PRESSURE KO	1
9	033638	BRACKET, CLUTCH GUARD F/ KHLR	1
10	033937	GUARD, MUFFLER F/ KOHLER RT	1
11	035798	BOLT,M6X1.0X12MM SER. HEX FLNG	5
12	047595	KEY, 3/8 x .335 x 3 (KOHLER/ROBIN) - not shown	1
13	048475	ENG, KOHLER 27 HP FULL-CONFIGURED	1

Section 4
PARTS

4.7 Illustration
Engine System - 27HP Kawasaki



4.7 Parts List

Engine System - 27HP Kawasaki

Section 4

PARTS

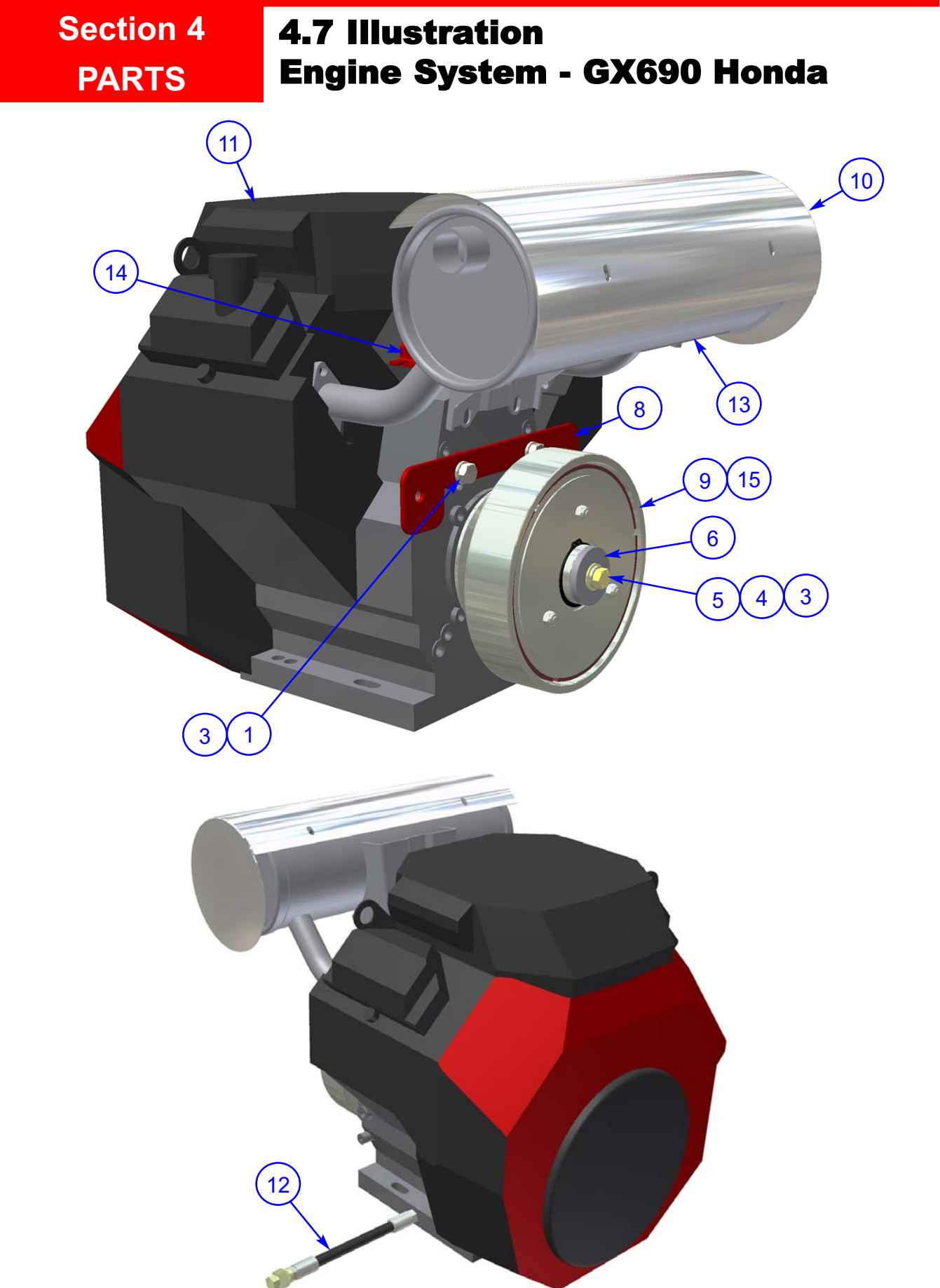
ITEM	PART #	DESCRIPTION	QTY
1	017751	FSTN, FW HARD A325 3/8	2
2	021072	FSTN, LW 10MM	3
3	029024	FSTN, HHCS 10MM X 25MM X 1.50	2
4	029026	FSTN, HHCS 10MM X 35MM X 1.5	1
5	032863	FSTN, HHCS M8 x 1.25 x 20MM	3
6	033028	WELD'T, BRKT MOUNT 24HP CLUTCH CVR	1
7	036943	HOSE, OIL DRAIN FOR KAW RIDER	1
8	034113	CLUTCH, 3GROVE 1.437 BOR	1
9	039353	SPACER, CLUTCH 1/4 X 1 1/8 ID (not shown)	1
10	040574	ENGINE, KAWASAKI 27 HP	1
11	044800	SHIELD, 27KAW MUFFLER	1

Section 4 PARTS

4.7 Illustration Engine System - GX690 Honda

Section 4 PARTS

4.7 Illustration Engine System - GX690 Honda



4.7 Parts List

Engine System - GX690 Honda

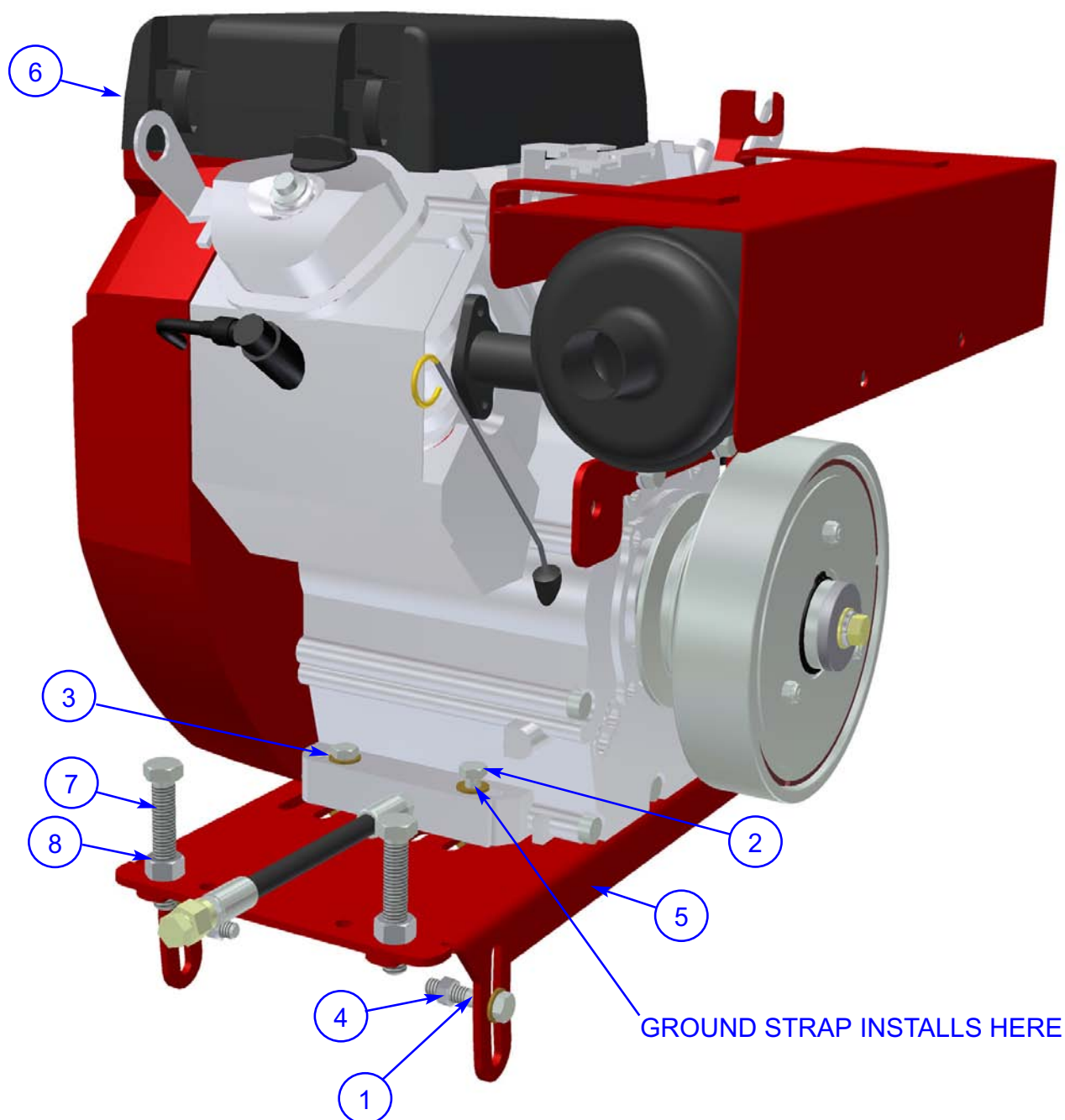
Section 4

PARTS

ITEM	PART #	DESCRIPTION	QTY
1	010053	FSTN, HHCS 7/16-14 X 1-1/4	2
2	010090	FSTN, LW 5/16 (NOT SHOWN)	1
3	010092	FSTN, LW 7/16	3
4	010096	FSTN, Ø7/16 ID Y-ZINC HRDND FLAT	1
5	017898	FSTN, HHCS 7/16-20 X 1-1/2 GR8	1
6	032728	WASHER, PRESSURE KO	1
7	032863	FSTN, HHCS M8 x 1.25 x 20MM (NOT SHOWN)	1
8	033638	BRACKET, CLUTCH GUARD F/ KHLR	1
9	048298	CLUTCH, Ø1.13 BR 3700P010 TRI-LOBE	1
10	048349	GUARD, HO VER 2 MUFFLER	1
11	051978	ENGINE, HONDA GX690-RTDW	1
12	051980	HOSE, DRAIN F/ HONDA GX690	1
13	051981	MUFFLER, HONDA GX690	1
14	052723	THROTTLE BRACKET, GX690 HONDA	1
15	099030	KEY, 1/4" SQ X 2 1/4" LONG	1

Section 4 PARTS

4.8 Illustration Engine Mounting System



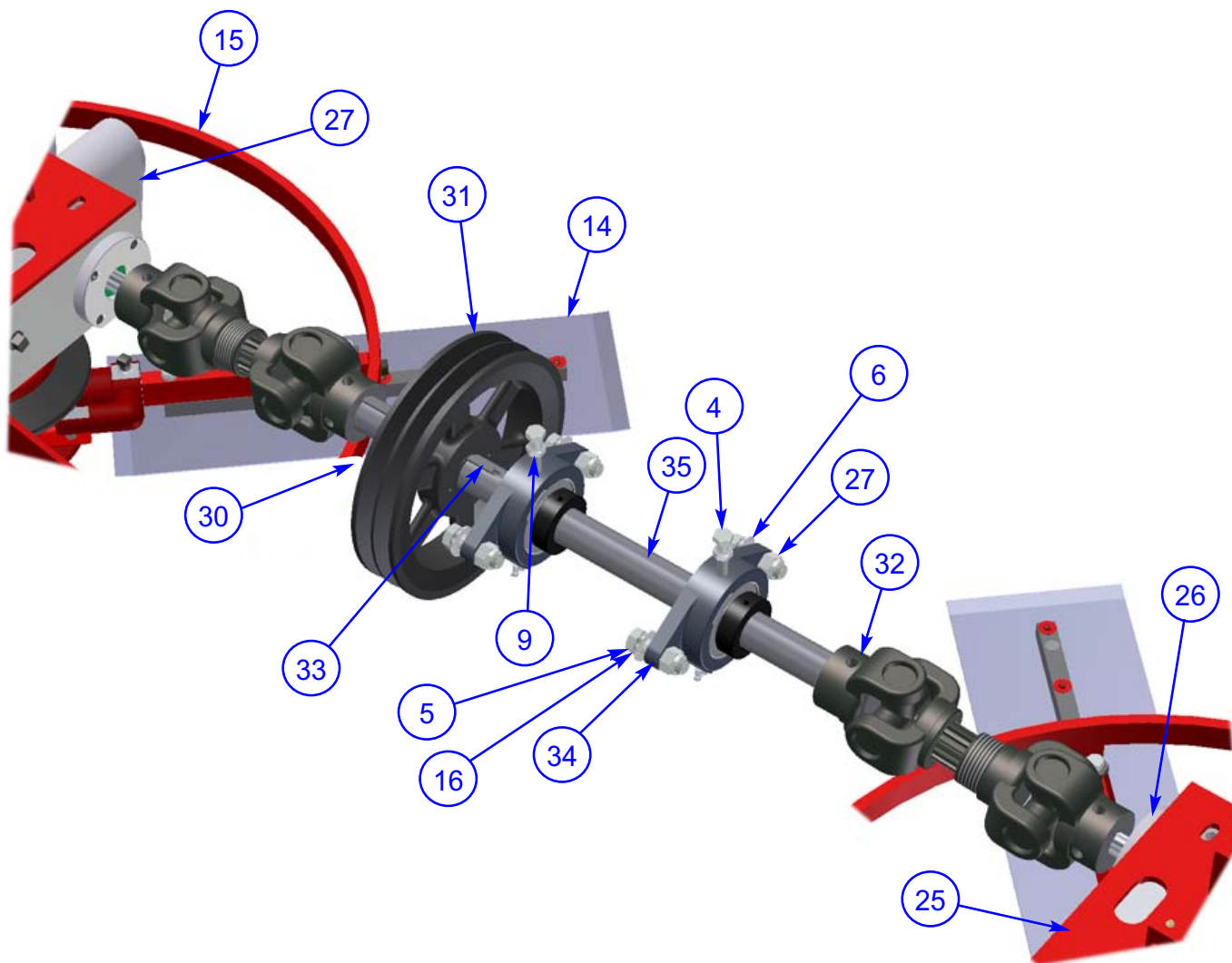
4.8 Parts List Engine Mounting System

Section 4 PARTS

ITEM	PART #	DESCRIPTION	QTY
	038070	CABLE, GROUND BRAIDED (not shown)	1
1	010039	FSTN, HHCS 3/8-16 X 1-3/4	7
2	010040	FSTN, HHCS 3/8-16 X 2 GR 5	1
3	017751	FSTN, FW HARD A325 3/8	10
4	020514	FSTN, NUT STOVER LOCK 3/8-16	8
5	035949	PLATE, PRO KAW & KOH MOTOR MOUNT	1
6	041290	ENGINE, 24-HONDA PREPPED	1
7	038388	FSTN, HHTB 1/2-13 X 3	2
8	010106	FSTN, NUT HEX 1/2-13	2

Section 4 PARTS

4.9 Illustration Driveline System



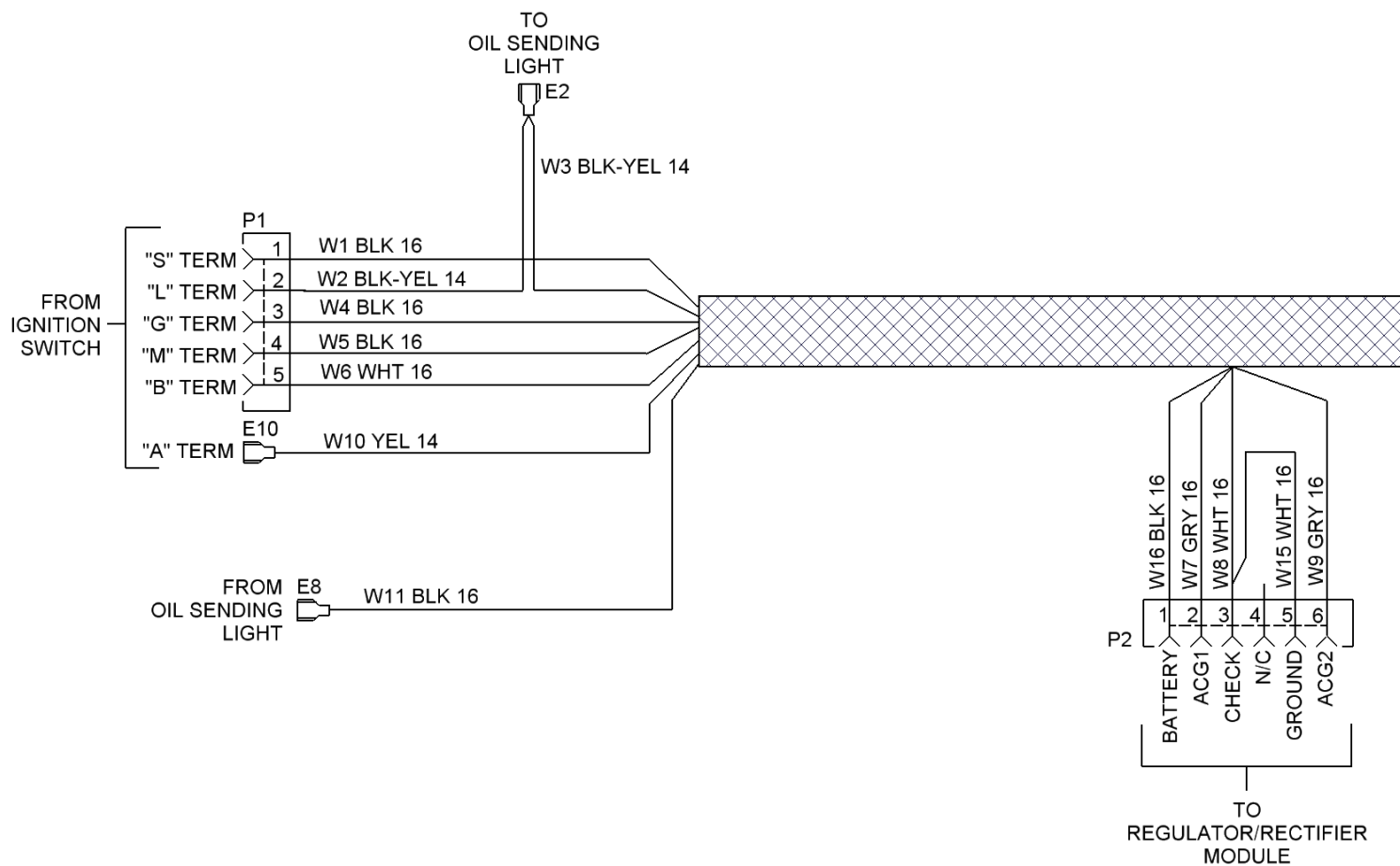
4.9 Parts List Driveline System

Section 4 PARTS

ITEM	PART #	DESCRIPTION	QTY
4	010038	FSTN, HHCS 3/8-16 X 1-1/2 GR 5	2
5	010070	FSTN, HHCS 1/2-13 X 1-3/4 GR 5	4
6	010085	FSTN, FW 1/2	4
9	015684	FSTN, NUT HEX JAM 3/8-16	2
14	015695	TROWEL BLADE, FINISH 6 X 18	8
15	015805	RING, 446 STD STABILIZER	2
16	015821	CAP, PRESSURE PLATE	2
25	026411	CROSSHEAD, 1050/1200 SFC LH	1
26	026442	GEARBOX, STD 900/1200 LH (SOM)	1
27	026443	GEARBOX, STD 900/1200 RH (SOM)	1
30	033917	BUSHING, H-1 1/4	1
31	022551	PULLEY, 2BK80H (Kohler)	1
	034872	PULLEY, 2BK90H (Honda)	1
32	037549	U-JOINT ASSY. F/1200 NOL SFC PAINTED	2
33	037583	KEY, 1/4 X 7 F/ 22 HP KA SFC	1
34	039130	BEARING, FLANGE 1 1/4" W/LOCK COLLAR	2
35	039131	SHAFT, DRIVE 22 1/8 F/LOCK BEARING	1
36	039742	V-BELT, 2BX - 38 GDY (not shown)	1

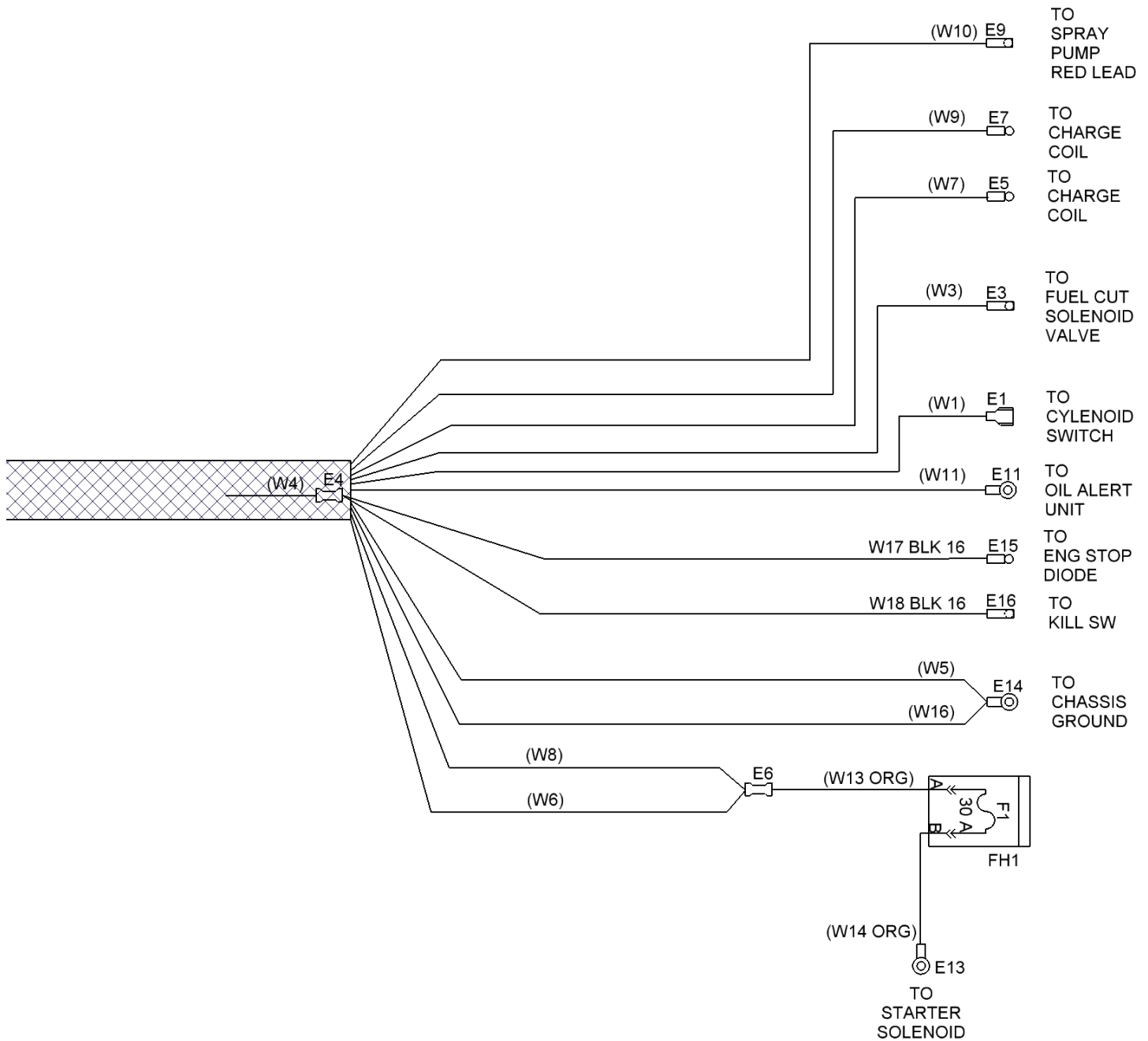
Section 4 PARTS

4.10 Electrical Schematic 24HP Honda



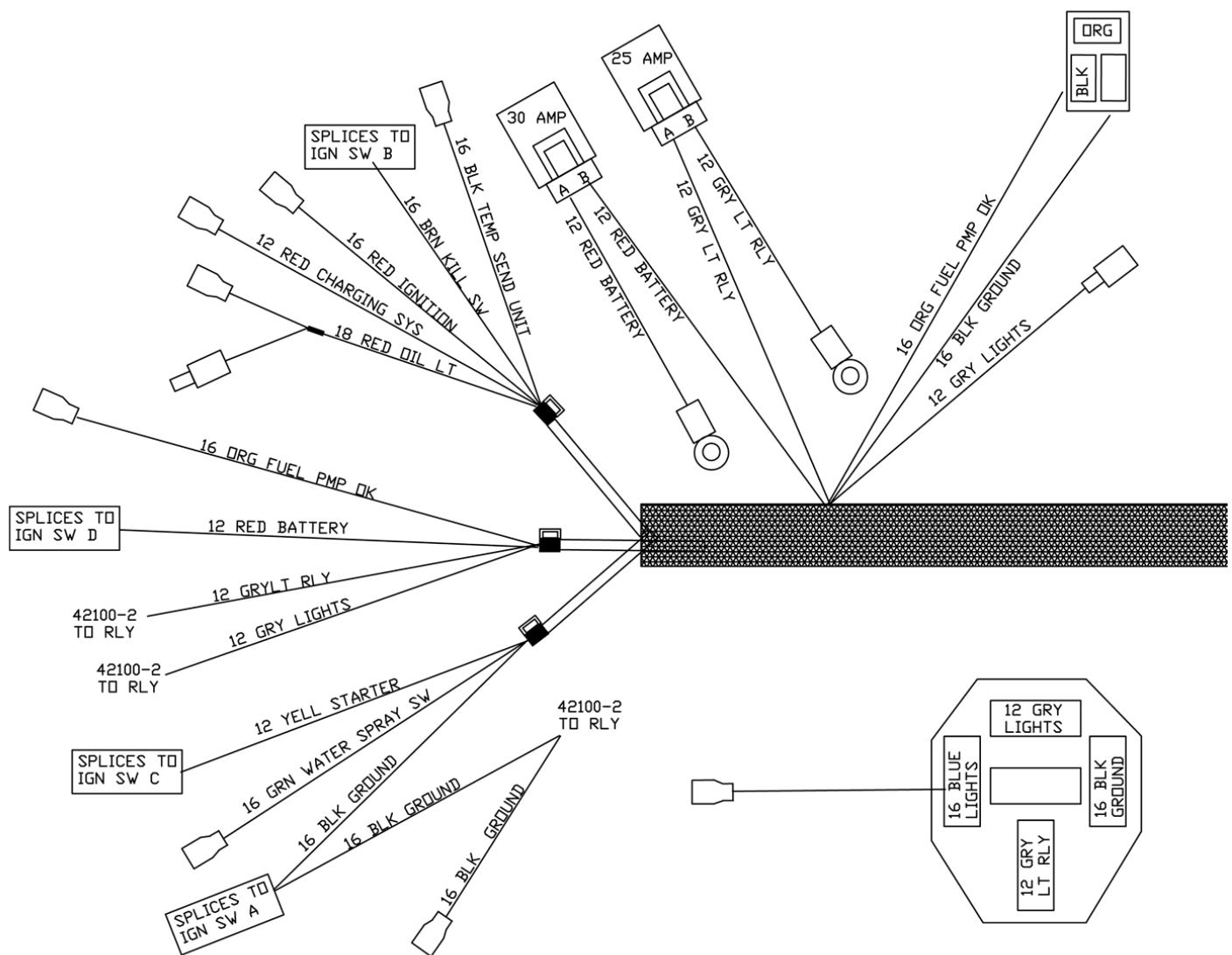
4.10 Electrical Schematic (cont'd) 24HP Honda

Section 4 PARTS



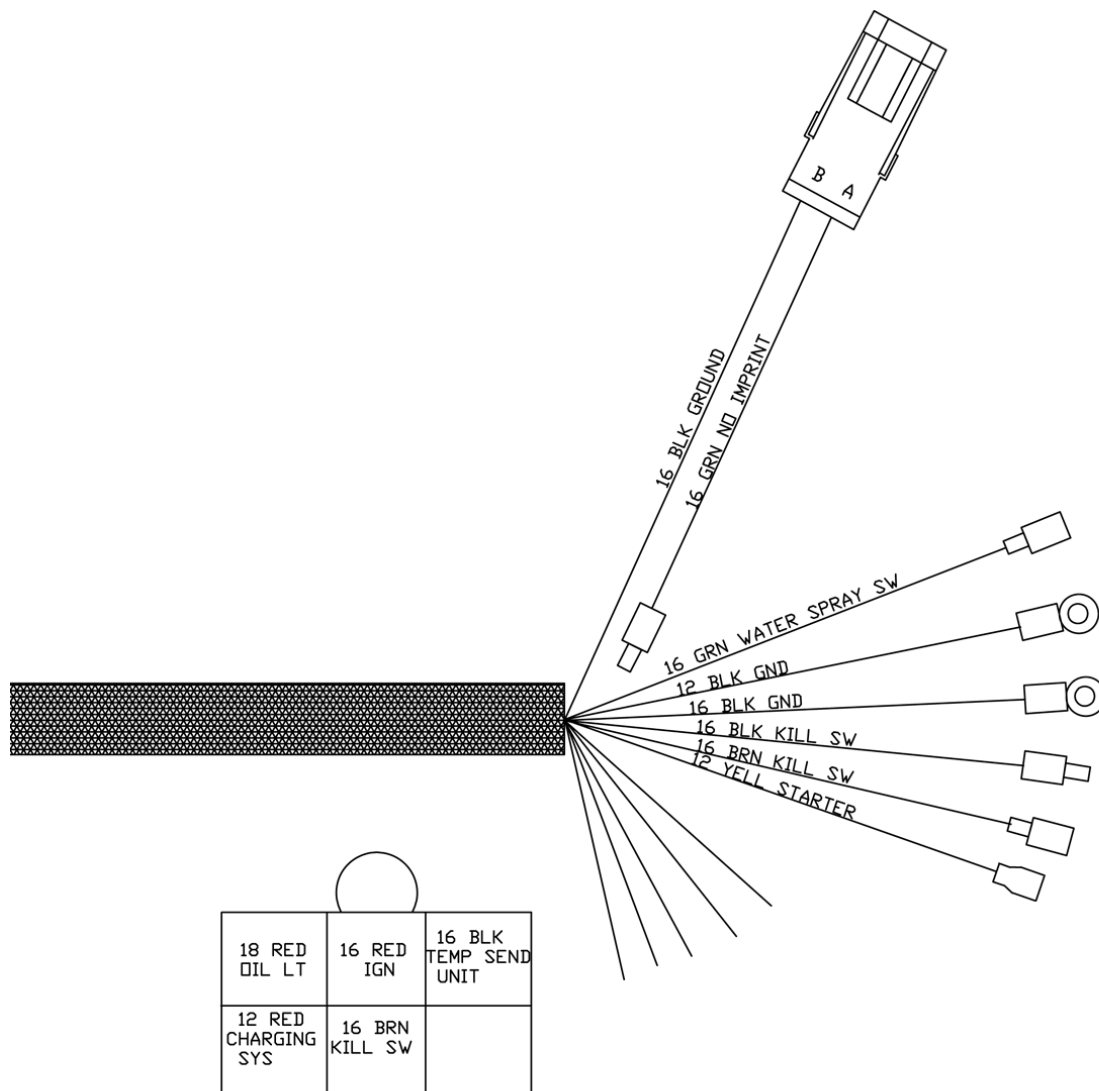
Section 4 PARTS

4.10 Electrical Schematic 27HP Kawasaki



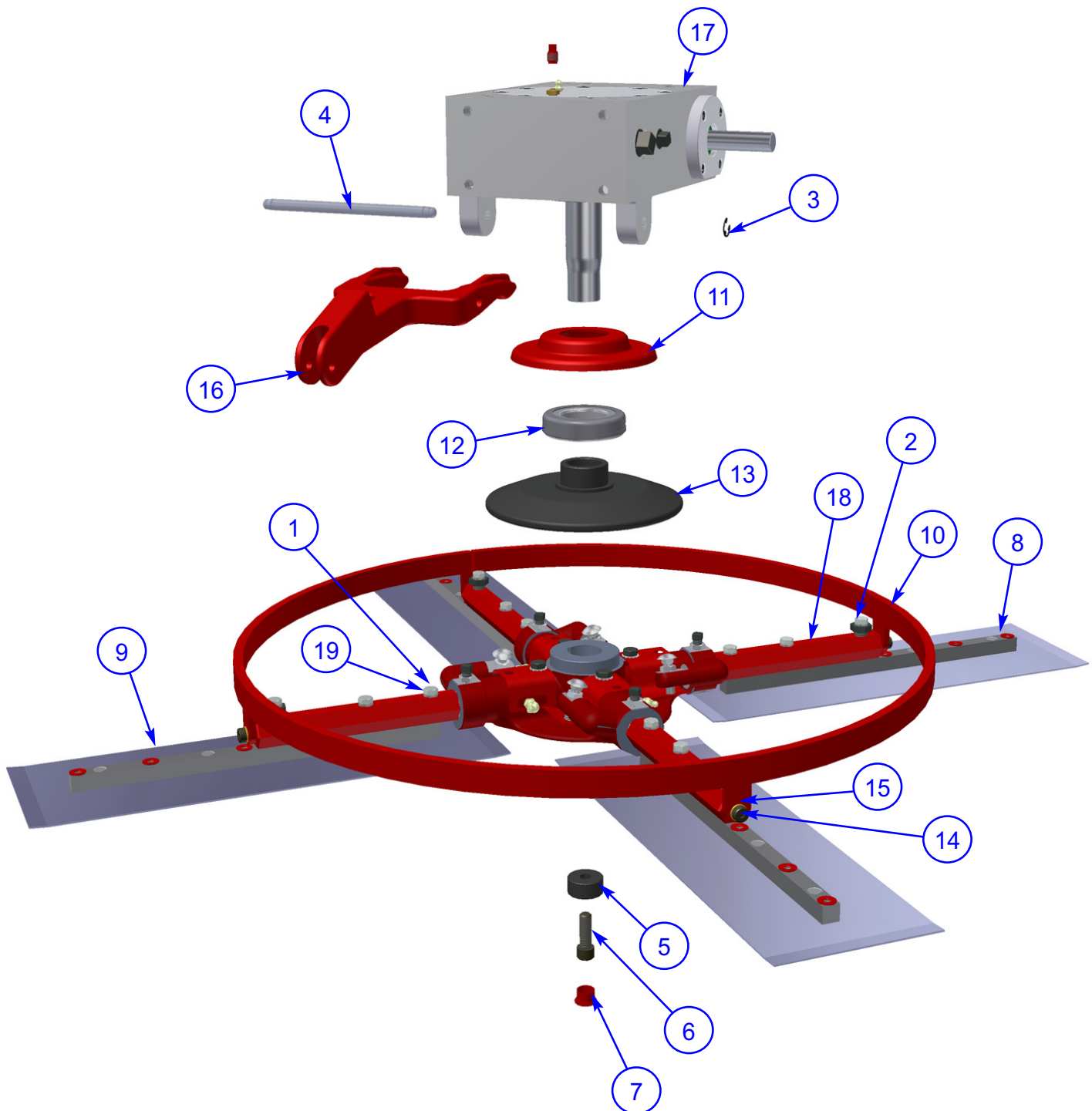
4.10 Electrical Schematic (cont'd) 27HP Kawasaki

Section 4 PARTS



Section 4 PARTS

4.11 Illustration Right Hand Rotor Assembly



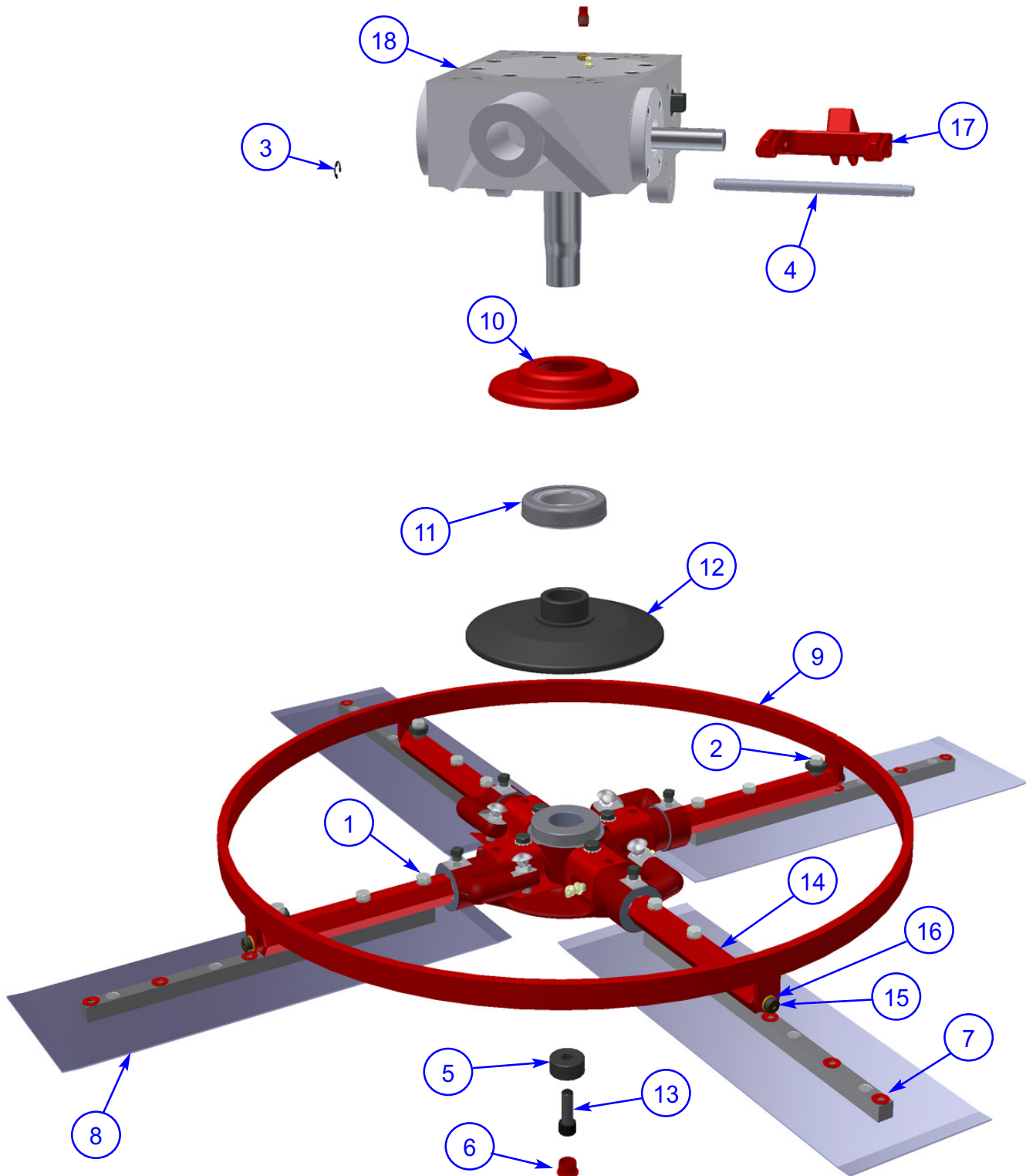
4.11 Parts List Right Hand Rotor Assembly

Section 4 PARTS

ITEM	PART #	DESCRIPTION	QTY
1	010023	FSTN, HHCS 5/16-18 X 1-3/4	8
2	010024	FSTN, HHCS 5/16-18 X 2 GR 5	4
3	015677	RING, Ø7/16 E-STYLE RETAINING	2
4	015678	PIN, YOKE ARM	1
5	015690	WASHER, RETAINING FOR TROWELS	1
6	015691	FSTN, SHCS 1/2-13 X 1-1/2 RH	1
7	015693	PLUG, PLASTIC CAP EC12	1
8	015694	PLUG W-1 RED PLASTIC TAPERED	12
9	015695	TROWEL BLADE, FINISH 6 X 18	4
10	015805	RING, 446 STD STABILIZER	1
11	015821	CAP, PRESSURE PLATE	1
12	015822	THRUST BEARING	1
13	015824	PLATE, PRO RIDER/WALKER PRESSURE	1
14	025091	FSTN, 5/16-18x1/2xØ3/8x3/8 SHLDR SCR	4
15	025092	BUSHING, 3/8x1/2x5/16 BRONZE	4
16	026215	YOKE, ARM	1
17	026443B	GEARBOX, STD 900/1200 RH (SOM)	1
18	033818	SPIDER ASSY, 1200 SFC RH-SOM	1

Section 4 PARTS

4.12 Illustration Left Hand Rotor Assembly



4.12 Parts List

Left Hand Rotor Assembly

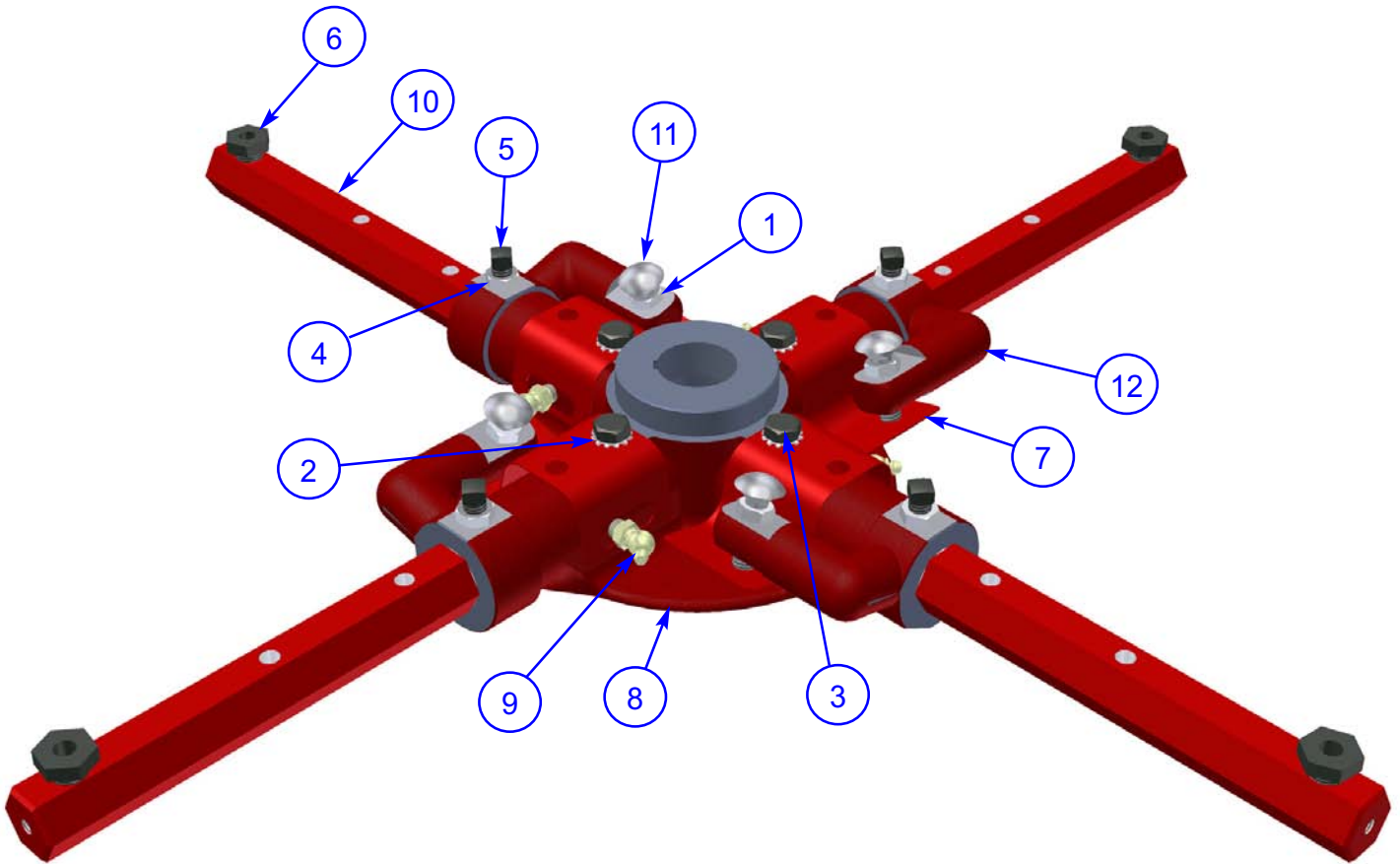
Section 4

PARTS

ITEM	PART #	DESCRIPTION	QTY
1	010023	FSTN, HHCS 5/16-18 X 1-3/4	8
2	010024	FSTN, HHCS 5/16-18 X 2 GR 5	4
3	015677	RING, Ø7/16 E-STYLE RETAINING	2
4	015678	PIN, YOKE ARM	1
5	015690	WASHER, RETAINING FOR TROWELS	1
6	015693	PLUG, PLASTIC CAP EC12	1
7	015694	PLUG W-1 RED PLASTIC TAPERED	12
8	015695	TROWEL BLADE, FINISH 6 X 18	4
9	015805	RING, 446 STD STABILIZER	1
10	015821	CAP, PRESSURE PLATE	1
11	015822	THRUST BEARING	1
12	015824	PLATE, PRO RIDER/WALKER PRESSURE	1
13	020155	FSTN, SHCS 1/2-13 X 1-1/2 LH	1
14	024812	SPIDER ASSY, 1200 SFC LH-SOM	1
15	025091	FSTN, 5/16-18x1/2xØ3/8x3/8 SHLDR SCR	4
16	025092	BUSHING, 3/8x1/2x5/16 BRONZE	4
17	026215	YOKE, ARM	1
18	026442B	GEARBOX, STD 900/1200 LH (SOM)	1

Section 4
PARTS

4.13 Illustration
Right Hand Spider Assembly



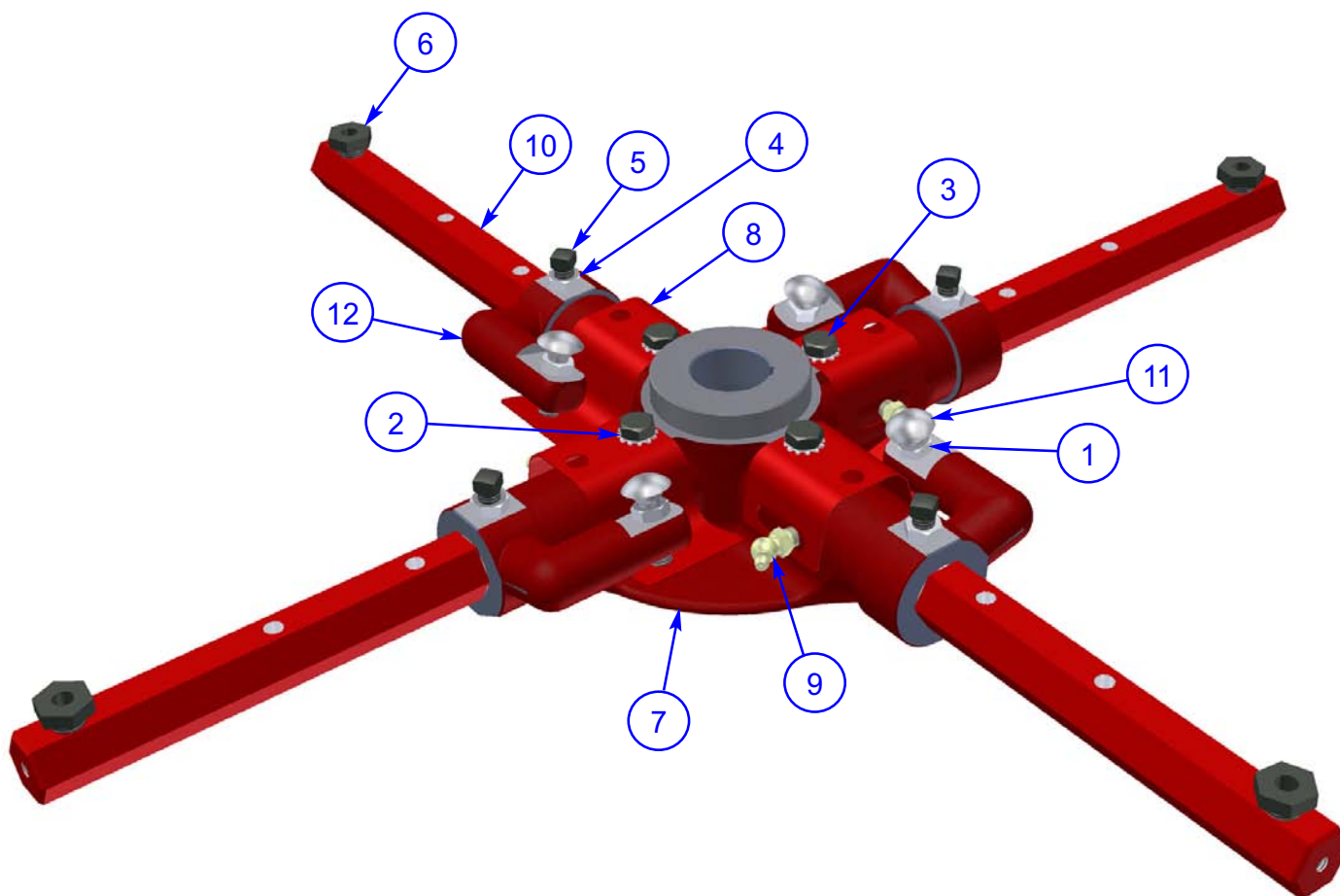
4.13 Parts List Right Hand Spider Assembly

Section 4 PARTS

ITEM	PART #	DESCRIPTION	QTY
	033818	SPIDER ASSY, 1200 SFC RH-SOM	
1	010050	FSTN, NUT HEX JAM 1/2-13	4
2	015682	FSTN, LW EXT STAR 3/8	4
3	015683	BOLT, 3/8-16 X 7/8 DOG PT HEX HD CAP	4
4	015684	FSTN, NUT HEX JAM 3/8-16	4
5	015686	FSTN, SQHSS 3/8-16 X 1	4
6	015688	FSTN, 9/16-18 NF ADJ/MACH SCRW	4
7	016920	SPRING CLIP, UNIVERSAL SPIDERS	4
8	020572	SPIDER, 4-BOSS MACH CCW SD	1
9	024755	FITTING, 1/8-27 NPT 45° GREASE	4
10	024794	TROWEL ARM, STD 46" SPIDER	4
11	028216	FSTN, CABLT 1/2-13 X 1-1/2 GR8	4
12	033032	LIFT LEVER, STD UNIVERSAL	4

Section 4
PARTS

4.14 Illustration
Left Hand Spider Assembly



4.14 Parts List

Left Hand Spider Assembly

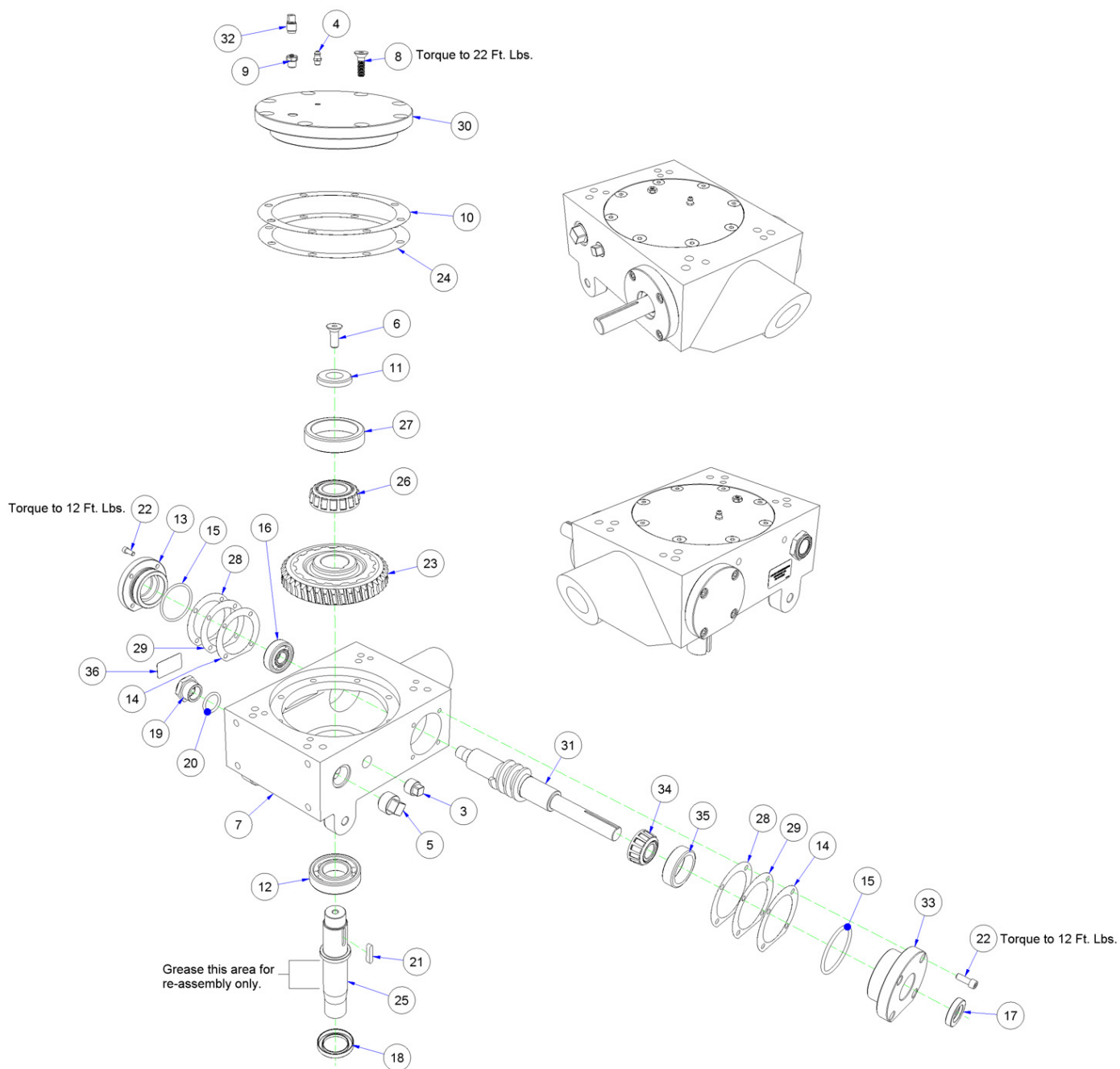
Section 4

PARTS

ITEM	PART #	DESCRIPTION	QTY
	024812	SPIDER ASSY, 1200 SFC LH-SOM	
1	010050	FSTN, NUT HEX JAM 1/2-13	4
2	015682	FSTN, LW EXT STAR 3/8	4
3	015683	BOLT, 3/8-16 X 7/8 DOG PT HEX HD CAP	4
4	015684	FSTN, NUT HEX JAM 3/8-16	4
5	015686	FSTN, SQHSS 3/8-16 X 1	4
6	015688	FSTN, 9/16-18 NF ADJ/MACH SCRW	4
7	015816	SPIDER, 4-BOSS MACH CW STD	1
8	016920	SPRING CLIP, UNIVERSAL SPIDERS	4
9	024755	FITTING, 1/8-27 NPT 45° GREASE	4
10	024794	TROWEL ARM, STD 46" SPIDER	4
11	028216	FSTN, CABLT 1/2-13 X 1-1/2 GR8	4
12	033032	LIFT LEVER, STD UNIVERSAL	4

Section 4 PARTS

4.15 Illustration RH Standard Duty Gearbox



4.15 Parts List RH Standard Duty Gearbox

Section 4 PARTS

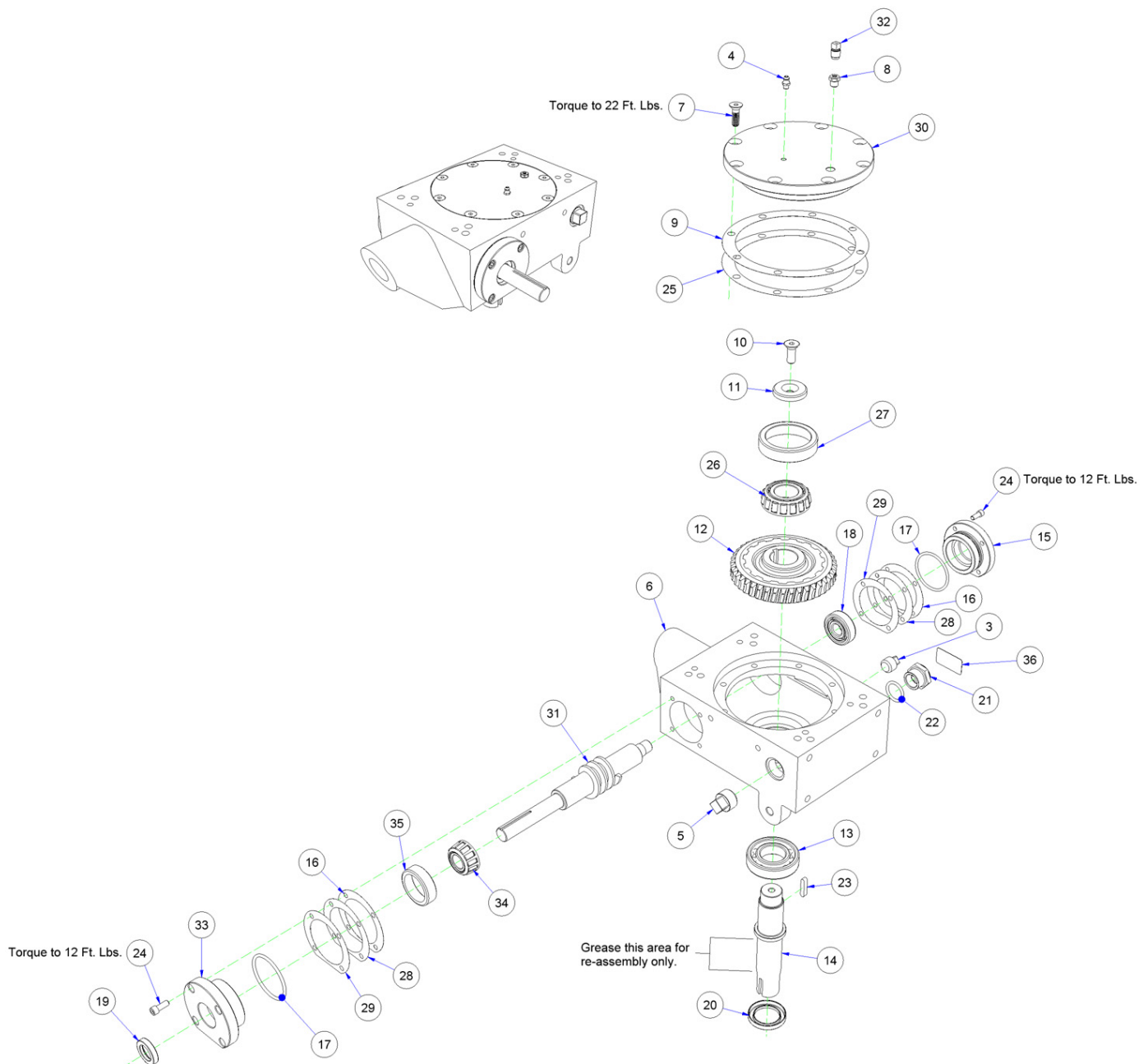
ITEM	PART #	DESCRIPTION	QTY
1	001003	GREASE, MOBILITH SCH 220	.094
2	048299	OIL, ALLEN ENGINEERING GEARBOX	.757/LT
3	010498	PLUG, 3/8 NPT BI SQ HD PIPE	1
4	010513	FITTING, 1/4-28 NPT STR GREASE	1
5	012953	PLUG, 3/4 NPTF BI SQ HD PIPE	1
6	013746	FSTN, FHCSS 3/8-16 X 1	1
7	015204	GEAR BOX,MACHINE FINISHED	1
8	015205	FSTN, SCREW FHSSS 5/16-18 X 1	8
9	015209	VALVE 1/8 NPT-27 RELIEF	1
10	015210	GASKET .005 THICK, TOP COVER	AS REQ.
11	015213	WASHER PRESSURE	1
12	015217	BEARING, RADIAL BALL	1
13	015221	CAP,GEAR BOX END	1
14	015222	GASKET, END CAP & FLANGE .005	AS REQ.
15	015660	O-RING, GEAR BOX END CAPS	2
16	015663	BEARING ANGULAR CONTACT	1
17	015670	SEAL, OIL CR# 7455V	1
18	015671	SEAL, OIL CR# 13661	1
19	015672	GAUGE, 3/4-14 NPT PORTHOLE VIEW	1
20	015673	O-RING, 15/16x1-3/16x1/8 BUNA	1
21	015696	KEY, .25x1.25 LG HARD RAD	1
22	017314	FSTN, SHCS 1/4-20 X 5/8	8
23	018924	GEAR,BRONZE LH	1
24	020018	GASKET .003 THICK, TOP COVER	AS REQ.
25	020120	SHAFT, MAIN MACH FINISHED	1
26	022073	BEARING TAPERED ROLLER	1
27	022074	BEARING RACE	1
28	022185	GASKET, END CAP & FLANGE .002	AS REQ.
29	022186	GASKET, END CAP & FLANGE .003	AS REQ.
30	026406	COVER-GEAR BOX MACH. FINISHED	1
31	026741	SHAFT, INPUT LH GEAR BOX	1
32	032745	PLUG, PLASTIC 1/8" P18-27 (TRANSPORT ONLY)	1
33	044601	FLANGE, GEAR BOX (4 HOLE)	1
34	044603	BEARING, TAPERED ROLLER	1
35	044604	BEARING RACE	1
36	048340	DECAL, ALLEN ENGR GEARBOX	1

Section 4

PARTS

4.16 Illustration

LH Standard Duty Gearbox



4.16 Parts List LH Standard Duty Gearbox

Section 4 PARTS

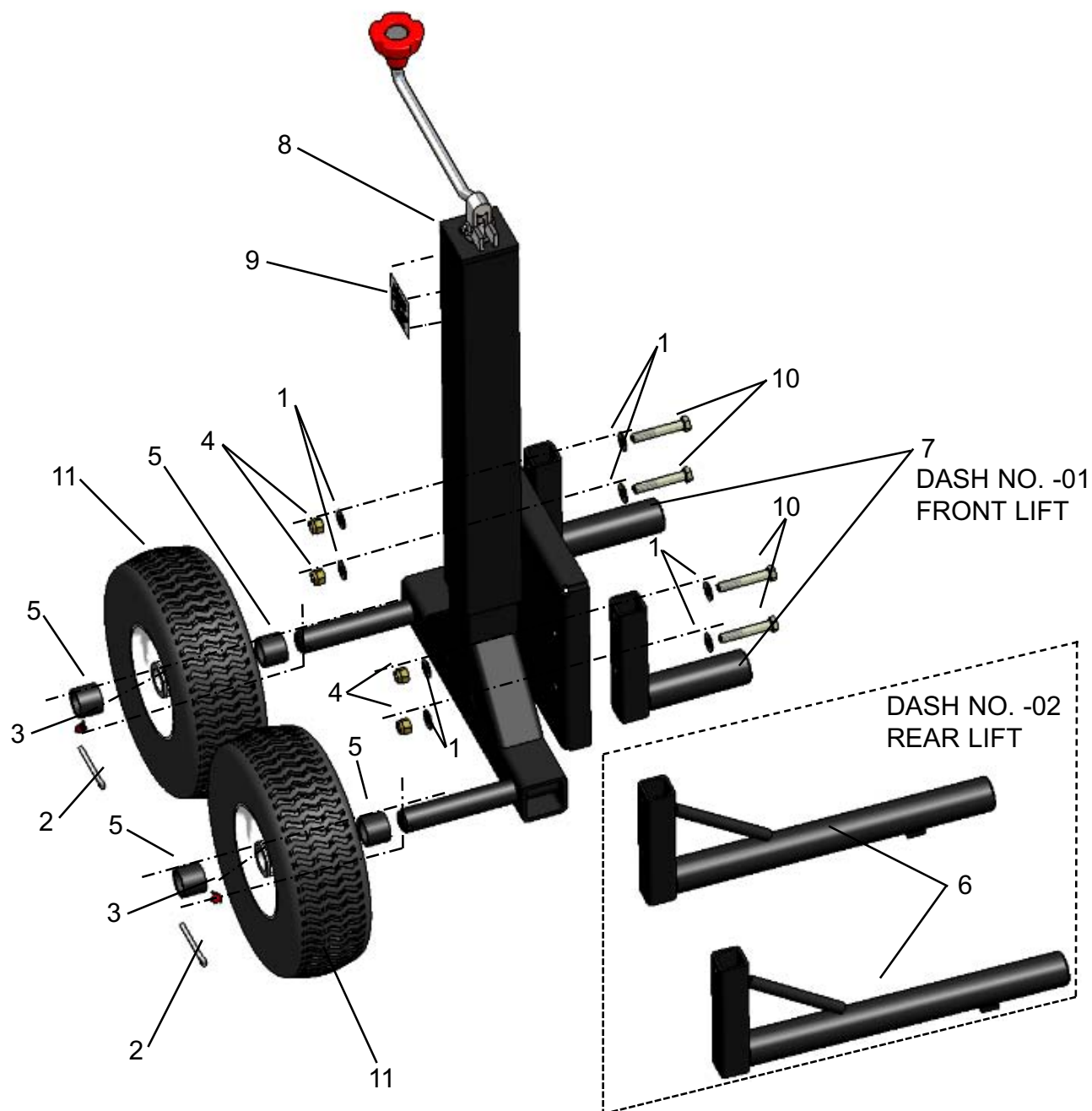
ITEM	PART #	DESCRIPTION	QTY
1	001003	GREASE, MOBILITH SCH220	.094
2	048299	OIL, ALLEN ENGINEERING GEARBOX	.757/LT
3	010498	PLUG, 3/8 NPT BI SQ HD PIPE	1
4	010513	FITTING, 1/4-28 NPT STR GREASE	1
5	012953	PLUG, 3/4 NPTF BI SQ HD PIPE	1
6	015204	GEAR BOX,MACHINE FINISHED	1
7	015205	FSTN, SCREW FHSSS 5/16-18 X 1	8
8	015209	VALVE 1/8 NPT-27 RELIEF	1
9	015210	GASKET .005 THICK, TOP COVER	AS REQ.
10	015212	FSTN, SCREW FHSS 3/8-16 X 1 LH	1
11	015213	WASHER PRESSURE	1
12	015216	GEAR,BRONZE RH	1
13	015217	BEARING, RADIAL BALL	1
14	015219	SHAFT, MAIN MACH FINISHED	1
15	015221	CAP, GEAR BOX END	1
16	015222	GASKET, END CAP & FLANGE .005	AS REQ.
17	015660	O-RING, GEAR BOX END CAPS	2
18	015663	BEARING ANGULAR CONTACT	1
19	015670	SEAL, OIL CR# 7455V	1
20	015671	SEAL, OIL CR# 13661	1
21	015672	GAUGE, 3/4-14 NPT PORTHOLE VIEW	1
22	015673	O-RING, 15/16x1-3/16x1/8 BUNA	1
23	015696	KEY, .25x1.25 LG HARD RAD	1
24	017314	FSTN, SHCS 1/4-20 X 5/8	8
25	020018	GASKET .003 THICK, TOP COVER	AS REQ.
26	022073	BEARING TAPERED ROLLER	1
27	022074	BEARING RACE	1
28	022185	GASKET, END CAP & FLANGE .002	AS REQ.
29	022186	GASKET, END CAP & FLANGE .003	AS REQ.
30	026406	COVER-GEAR BOX MACH. FINISHED	1
31	026740	SHAFT, INPUT RH GEAR BOX	1
32	032745	PLUG, PLASTIC 1/8" P18-27 (TRANSPORT ONLY)	1
33	044601	FLANGE, GEAR BOX (4 HOLE)	1
34	044603	BEARING, TAPERED ROLLER	1
35	044604	BEARING RACE	1
36	048340	DECAL, ALLEN ENGR GEARBOX	1

Section 4

PARTS

4.17 Illustration

Accessory - Pro Dolly Jack System



4.17 Parts List

Accessory - Pro Dolly Jack System

Section 4

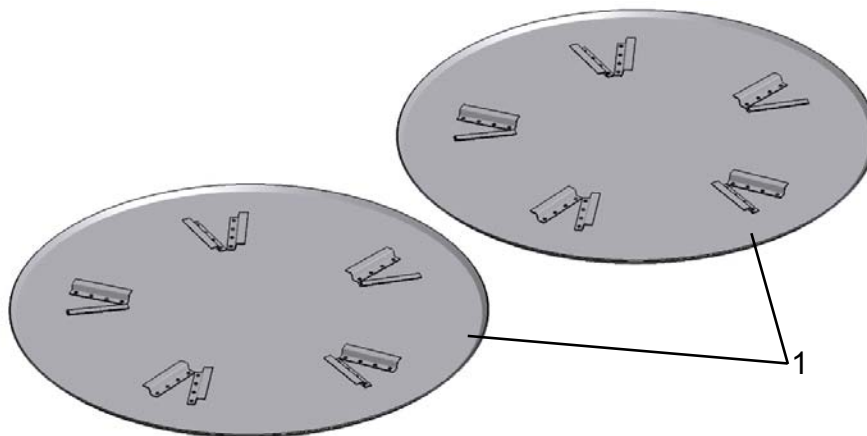
PARTS

REF	PART NO.	DESCRIPTION	QTY	NOTES
-	027684	SET, PRO DOLLY JACK	1	
1	017751	WASHER, 3/8 FLAT	16	
2	010133	PIN, 3/16 X 2 COTTER	4	
3	015692	CAP, 1/4 RED GREASE	4	
4	010464	NUT, 3/8-16 NYLOCK LOCK	8	
5	024628	SPACER, DOLLY JACK WHEEL	8	
6	026728	ASSEMBLY, REAR DOLLEY TUBE [DASH NO. -02]	2	
7	026729	ASSEMBLY, DOLLY JACK TUBE [DASH NO. -01]	2	
8	026938	JACK, DOLLY	2	
9	039633	DECAL, DOLLY JACK SYSTEM	2	
10	040637	SCREW, 3/8-16 X 2-1/4 GRADE 8 HEX HD CAP	8	
11	099014	ASSEMBLY, PNEUMATIC TIRE AND WHEEL	4	

NOTES:

1. Not shown.
2. NOTE: Quantity values called out in QTY column above are for the set total. Dash -01 (REF NO. 6) and Dash -02 (REF NO. 7) required only half the value callout respectively.

4.18 Illustration
Accessory - Non-standard Items



4.18 Parts List

Accessory - Non-standard Items

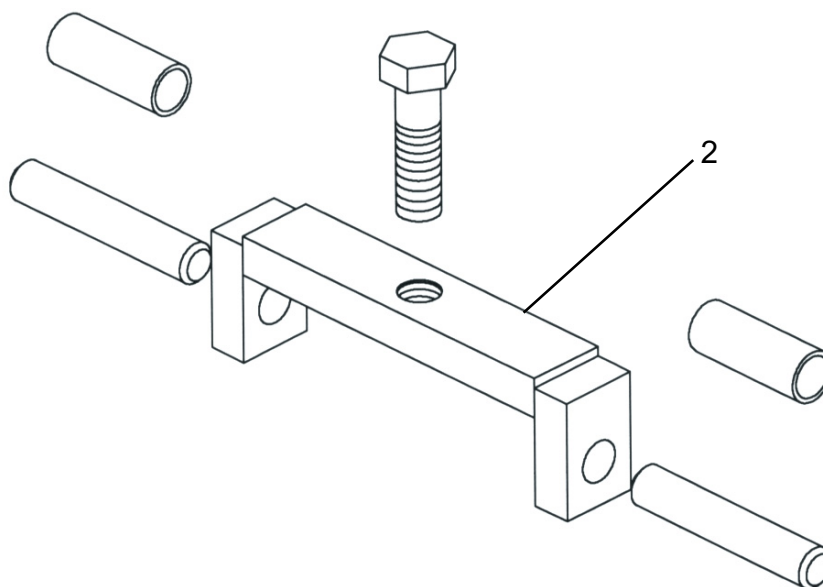
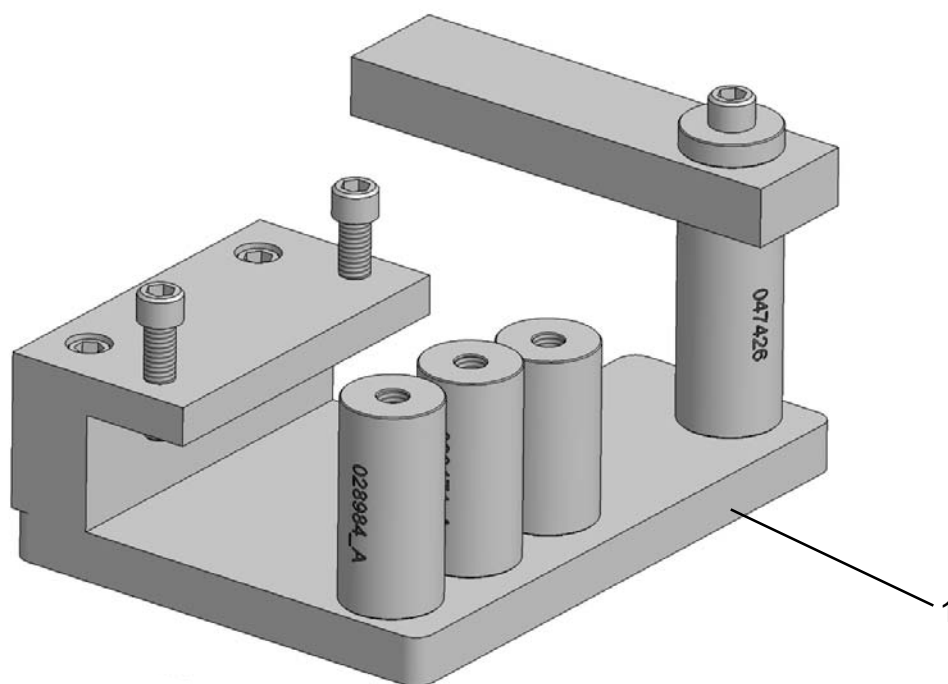
Section 4

PARTS

REF	PART NO.	DESCRIPTION	QTY	NOTES
1	047154	UNIVERSAL 11GA PAN, 46-1/2" 4-CLIP	2	
	047154-HD	UNIVERSAL 10GA PAN, 46-1/2" 4-CLIP	2	
	047155	UNIVERSAL 11GA PAN, 46-1/2" 4-SAFETY	2	
	047155-HD	UNIVERSAL 10GA PAN, 46-1/2" 4-SAFETY	2	
2	035461	BRIDLE, 2500 LB 5 FT SLING LIFT	1	

Section 4
PARTS

4.19 Illustration
Tools - Service



4.19 Parts List Tools - Service

Section 4 PARTS

REF	PART NO.	DESCRIPTION	QTY	NOTES
1	016863	JIG, TROWEL ARM ALIGNMENT	1	
2	035688	KIT, STD 4-ARM SPIDER PULLER	1	

Section 4

PARTS

Notes

INTENTIONALLY BLANK

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